

MODEL : DDL-9000B/X73199

List No : 1686-00

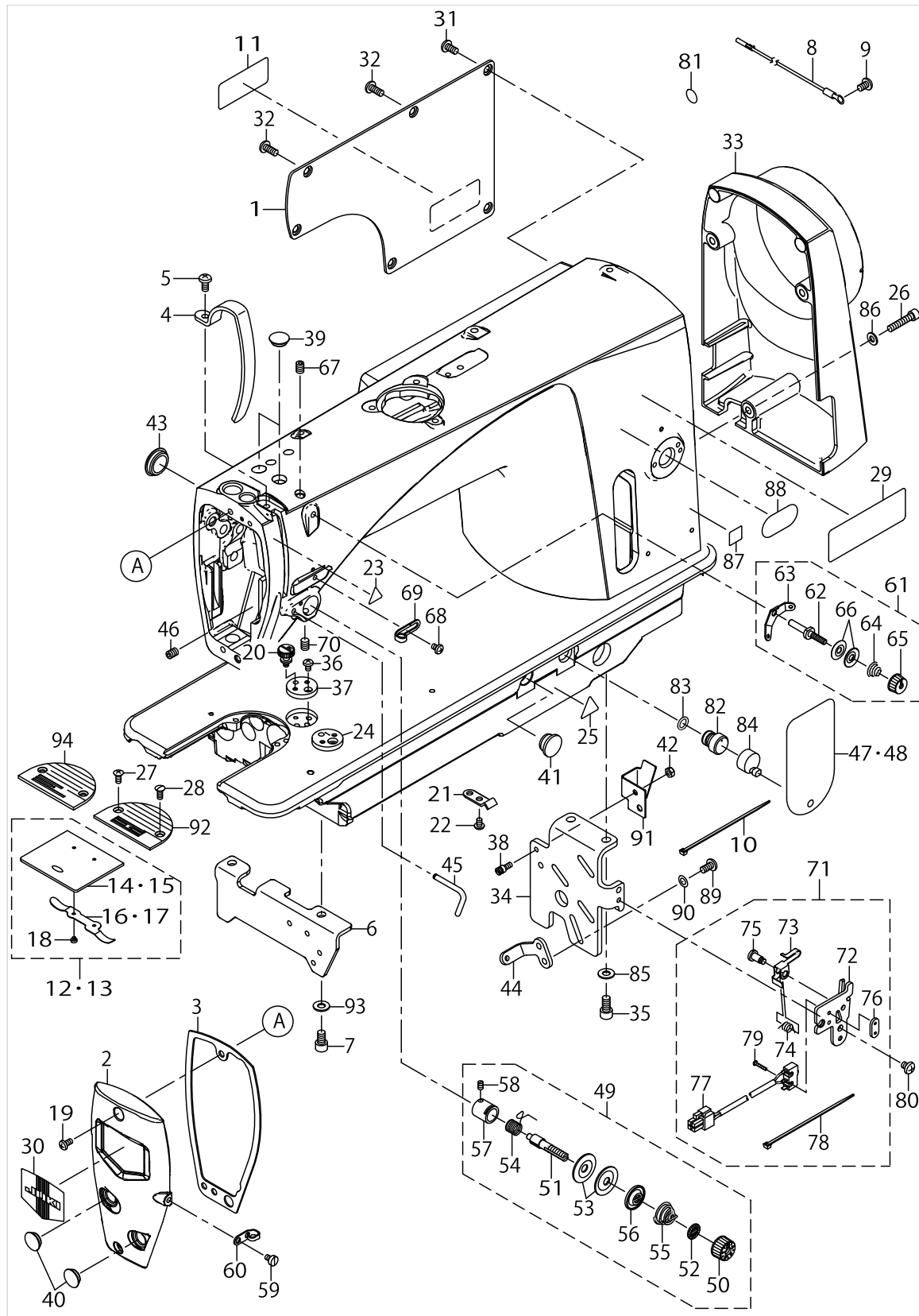
PARTS LIST

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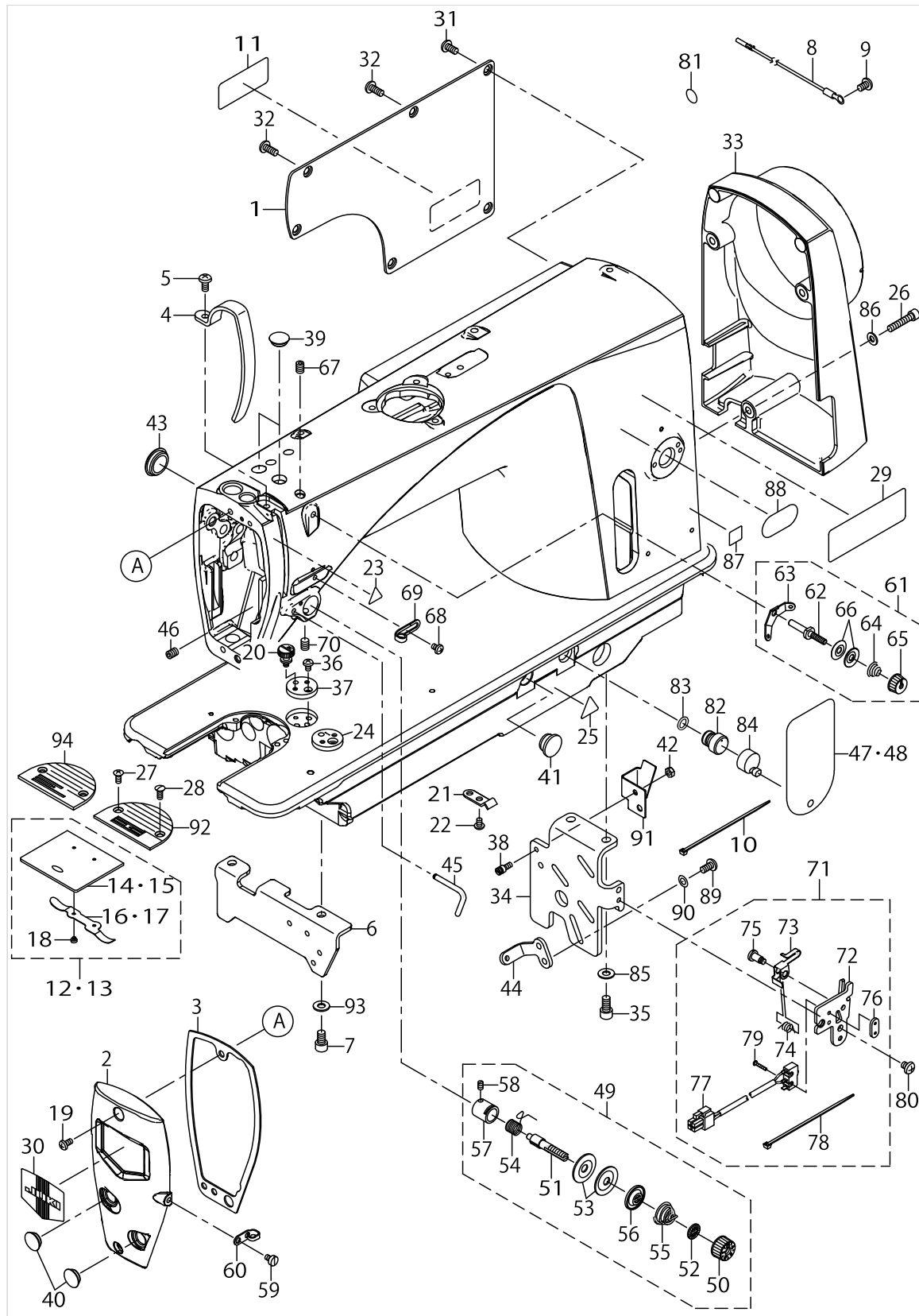
MACHINE FRAME & MISCELLANEOUS COVER COMPONENTS



MACHINE FRAME & MISCELLANEOUS COVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40037158	SIDE PLATE				1
2	40041161	FACE PLATE				1
3	40052819	FACE PLATE PACKING				1
4	23600505	THREAD TAKE-UP LEVER COVER				1
5	SM4051055SP	SCREW				1
6	40086713	BED_STUD_A				1
7	SM6061002TP	SCREW M6 L=10				2
8	22951552	GROUND WIRE ASM.				1
9	SM4050855SP	SCREW				1
10	EA9500B0100	CABLE BAND				1
11	40094561	SEWING MACHINE LABEL (EU)	FOR BB			1
12	22901250	SLIDE PLATE ASM.	FOR BB,EE			1
13	22902753	SLIDE PLATE ASM.	FOR AA,GG			1
14	22901201	SLIDE PLATE		*		1
15	22902704	SLIDE PLATE		*		1
16	22901300	SLIDE PLATE SPRING		*		1
17	22901300	SLIDE PLATE SPRING		*		1
18	SS6060210SP	SCREW 3/32-56 L=1.9		*		2
19	SM4050855SP	SCREW				2
20	40069110	ATTACHMENT FIXATION SCREW	OPTIONAL PARTS			1
21	22944508	WIRE PRESSER A				1
22	SM4040855SP	SCREW				1
23	CM300200001	ATTENTION SEAL				1
24	40069097	RULER PLATE I	OPTIONAL PARTS			1
25	CM300200003	ATTENTION LABEL				1
26	SM6052502TP	SCREW M5X25				3
27	SM2040955TP	SCREW M4 L=8.5				1
28	SM2040750TP	SCREW M4 L=7.4				1
29	CM301300001	SAFETY LABEL				1
30	22902506	FACE PLATE				1
31	SM4051055SP	SCREW				4
32	SM4051255SP	SCREW M5 L=12				2
33	40086732	PULLEY_COVER				1
34	40086714	BED_STUD_B				1
35	SM6061202TP	SCREW M6 L=12				2
36	SM4040655SP	SCREW M4 L=6				1
37	40035589	RULER PLATE				1
38	40091461	FEED LEVER SPRING HOOK				1
39	TA1250406R0	RUBBER PLUG D=12.5 L=4				2
40	TA1250406R0	RUBBER PLUG D=12.5 L=4				2
41	TA1470704R0	RUBBER PLUG				1
42	NM6040001SP	NUT M4X0.7				1
43	TA1250406R0	RUBBER PLUG D=12.5 L=4				1
44	40114043	FEED_ADJUSTING_SPRING_PLATE				1
45	40052933	ARM THREAD GUIDE C				1
46	SM80608A2TP	SCREW M6 L=8				1
47	23640006	SHEET				1

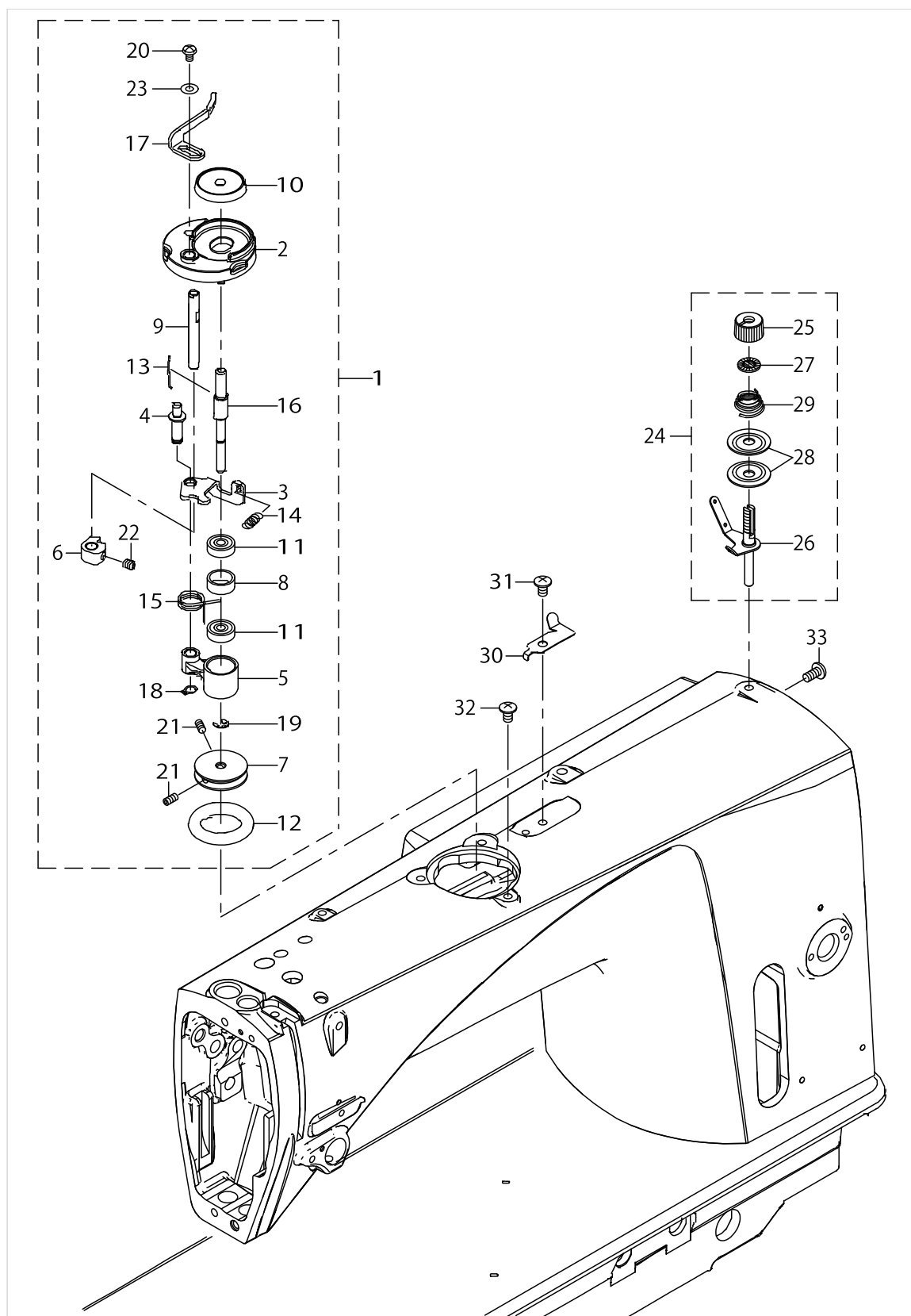
MACHINE FRAME & MISCELLANEOUS COVER COMPONENTS



MACHINE FRAME & MISCELLANEOUS COVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	40037488	SHEET	FOR GG			1
49	40086639	THREAD_TENSION_DISK_ASM.				1
50	23626005	THREAD TENSION NUT		*		1
51	22921209	THREAD TENSION POST		*		1
52	22921407	ROTATION STOPPER		*		1
53	22921506	THREAD TENSION DISK		*		2
54	22921605	THREAD TAKE-UP SPRING		*	☆	1
55	22921704	THREAD TENSION SPRING A		*		1
56	22921803	DISK STOPPER		*		1
57	40086640	TENSION_POST_SOCKET_ASM.		*		1
58	SS8090670SP	SCREW 9/64-40 L=5.5		*		1
59	SS6110610TP	SCREW 11/64-40 L=6				1
60	22920607	ARM THREAD GUIDE B				1
61	22963458	THREAD TENSION ASM.				1
62	22945414	THREAD TENSION POST		*		1
63	22945604	THREAD TENSION GUIDE		*		1
64	22963409	THREAD TENSION SPRING		*		1
65	22945703	THREAD TENSION NUT		*		1
66	22945802	THREAD TENSION DISK		*		2
67	SM80608A2TP	L=8SCREW M6 L=8				1
68	SM5040655SN	SCREW				1
69	23626104	ARM THREAD GUIDE A				1
70	SM80608A2TP	L=8SCREW M6 L=8				1
71	40086659	SAFETY_SWITCH_ASM.				1
72	40086660	SAFETY_SWITCH_BASE		*		1
73	23638109	SAFETY SWITCH ARM		*		1
74	23638208	SAFETY SWITCH SPRING		*		1
75	23638307	SAFETY SWITCH ARM SHAFT		*		1
76	23638406	SAFETY SWITCH NUT		*		1
77	40098386	SAFETY_SWITCH_CORD_ASM.		*		1
78	EA9500B0100	CABLE BAND		*		1
79	SM4021201SC	SCREW M2 L=12		*		2
80	SM4050655SP	SCREW M5 L=6				1
81	22901805	GROUND MARK				1
82	23629900	AIR-DISCHARGING				1
83	RO080150200	RUBBER RING				1
84	23601305	AIR-DISCHARGING CAP				1
85	WP0621016SD	WASHER 6.2X13X1				2
86	WP0501016SD	WASHER 5X10.5X1				3
87	CM600100101	WEEE MARK LABEL S	FOR BB			1
88	CM600600101	CHINA ENVIRONMENT LABEL	FOR GG			1
89	SM4051055SP	SCREW				2
90	WP0550800SP	WASHER 5.5X10X0.8				2
91	40091397	CABLE COVER				1
92	40163071	THROAT_PLATE_IB_R	FOR EXPORT			1
93	WP0621016SD	WASHER 6.2X13X1				2
94	11417615	THROAT PLATE A	FOR JAPAN			1

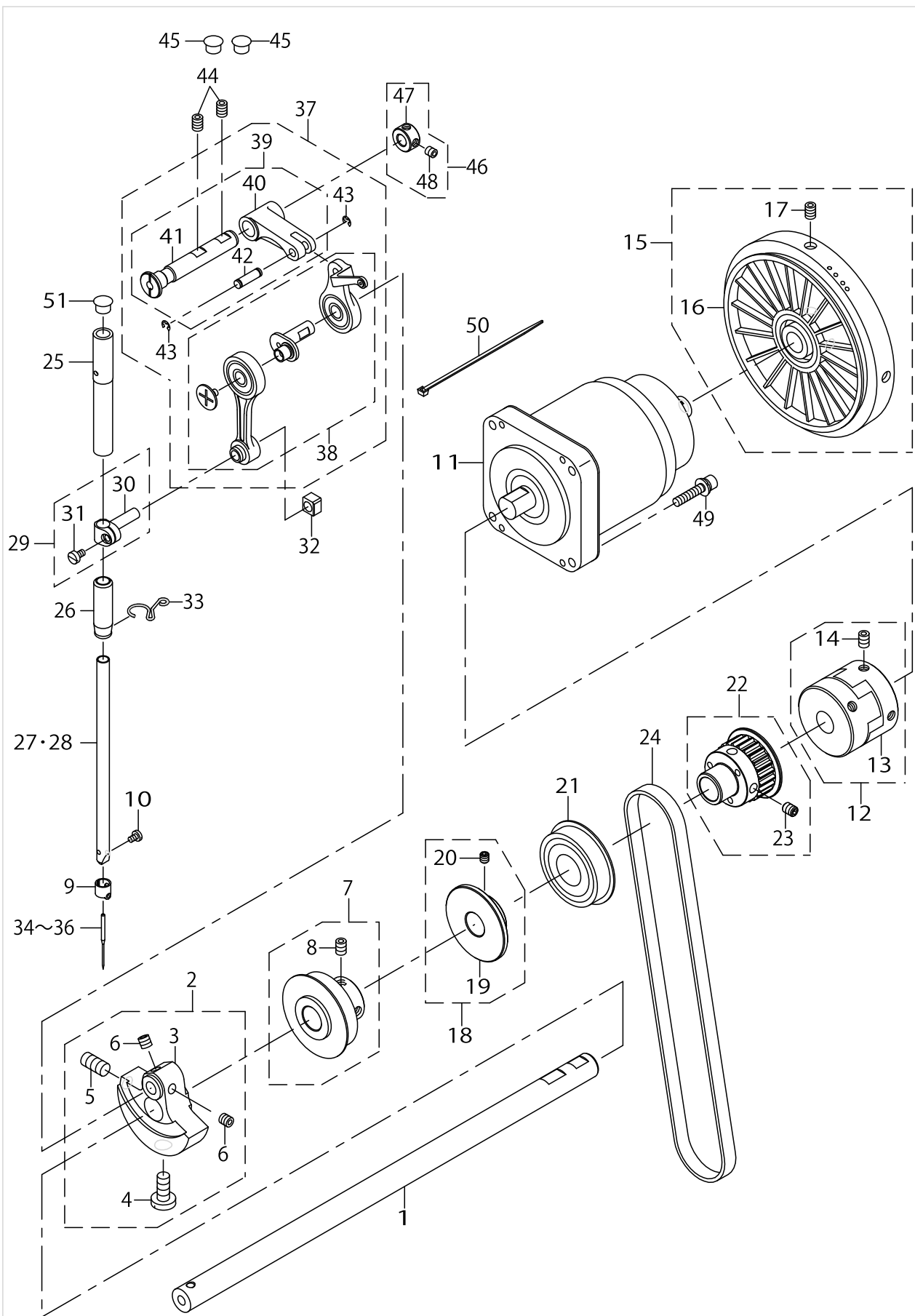
BOBBIN WINDER COMPONENTS



BOBBIN WINDER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40023021	BOBBIN WINDER UNIT				1
2	26260109	BTW_BASE		*		1
3	26260208	BTW_CAM_PLATE		*		1
4	26260307	BTW_BASE_SHAFT		*		1
5	26260406	BTW_SHAFT_BASE		*		1
6	26260505	BTW_CAM_LEVER		*		1
7	26260604	BTW_WHEEL		*		1
8	26260802	BTW_BEARING_SPACER		*		1
9	26261008	BTW_LEVER_SHAFT		*		1
10	26261206	BTW_SPACER		*		1
11	26261305	BTW_BEARING		*		2
12	26261503	BTW_WHEEL_RUBBER		*	☆	1
13	26261602	BOBBIN_SPRING		*	☆	1
14	26261701	BTW_SPRING		*		1
15	40011144	BTW_TORSION_SPRING		*		1
16	40014837	BTW_SHAFT		*		1
17	40023022	BTW LEVER		*		1
18	RC0560711KP	RETAINING RING		*		1
19	RE0400000K0	E-RING 4		*		1
20	SM5040655SN	SCREW		*		1
21	SM8040802TP	SCREW M4X8		*		2
22	SM8050502TP	SCREW M5 L=5		*		1
23	WP0450826SC	WASHER 4.5X10X0.8		*		1
24	40088958	BOBBIN THREAD TENSION ASM.				1
25	22921308	THREAD TENSION NUT		*		1
26	40088959	BOBBIN THREAD TENSION ROD ASM.		*		1
27	22921407	ROTATION STOPPER		*		1
28	22921506	THREAD TENSION DISK		*		2
29	22921704	THREAD TENSION SPRING A		*		1
30	40037008	THREAD_CUTTER			☆	1
31	SM0050801SC	SCREW				1
32	SM0050801SC	SCREW				3
33	SM4051055SP	SCREW				1

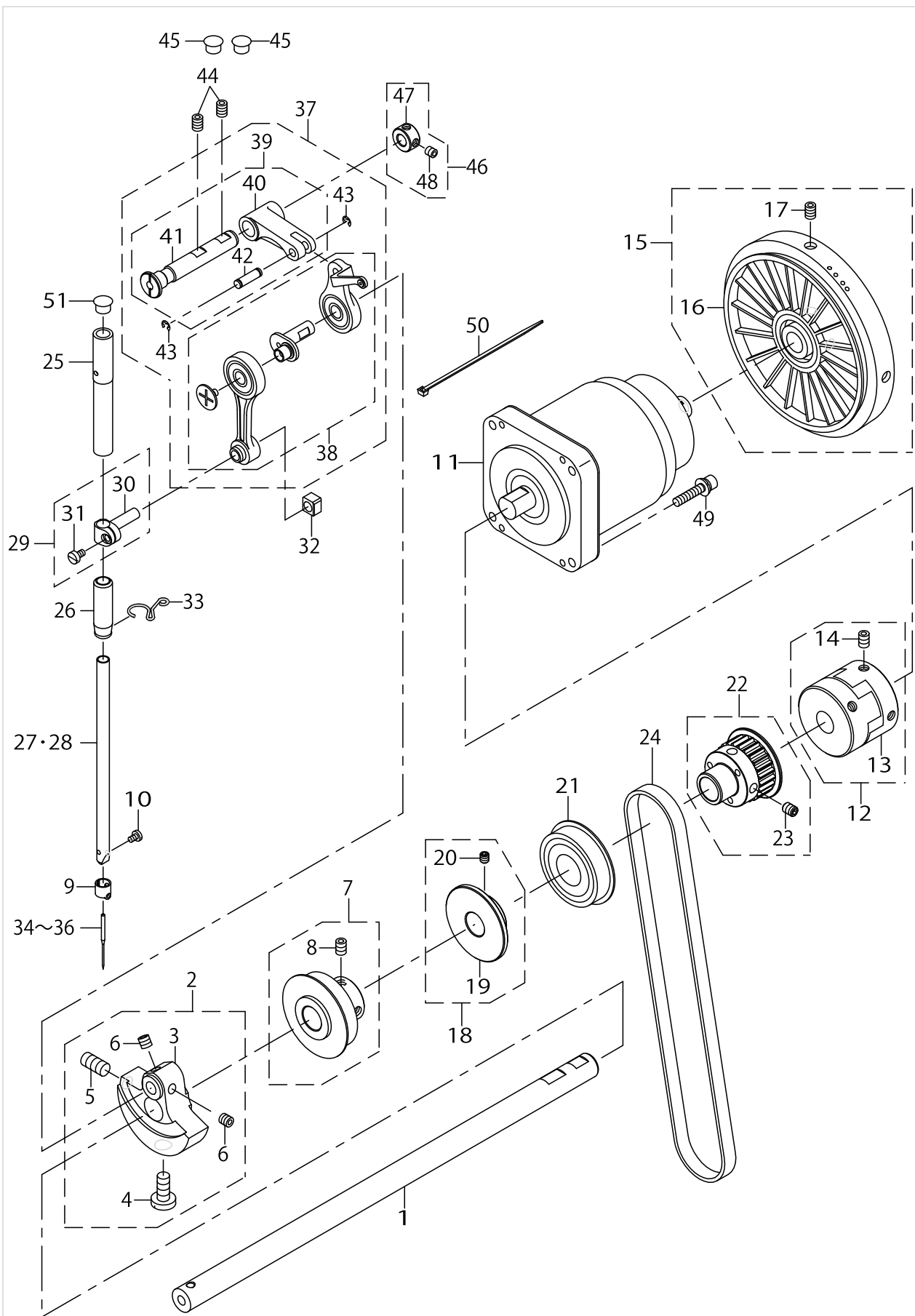
MAIN SHAFT & NEEDLE BAR COMPONENTS



MAIN SHAFT & NEEDLE BAR COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40086597	MAIN_SHAFT				1
2	40135904	ASSY_COUNTER WEIGHT				1
3	40135916	COUNTER WEIGHT		*		1
4	40004171	COUNTER_WEIGHT_SCREW		*		1
5	SM8081652TP	SCREW M8 L=16		*		1
6	SM80606A2TP	6SCREW M6 L=6		*		2
7	40150011	FRONT_BEARING				1
8	SM80608A2TP	SCREW M6 L=8		*		2
9	22906309	NEEDLE BAR THREAD GUIDE				1
10	SS7080510TP	SCREW 1/8-44 L=4.5			☆	1
11	40089196	AC SERVO MOTOR				1
12	40051473	COUPLING ASM.				1
13	40051474	COUPLING		*		1
14	SM80608A2TP	SCREW M6 L=8		*		4
15	40037007	HAND WHEEL ASM.				1
16	40037006	HAND WHEEL		*		1
17	SM80608A2TP	SCREW M6 L=8		*		2
18	40136292	BTW_DRIVING_WHEEL_ASM				1
19	40136293	BTW_DRIVING_WHEEL		*		1
20	SM80506A2TP	SCREW M5 L=6		*		2
21	SB120002700	BEARING				1
22	40141440	UPPER SPROCKET ASM.				1
23	SM80608A2TP	SCREW M6 L=8		*		2
24	40086731	TIMING_BELT_550				1
25	23608003	NEEDLE BAR METAL UPPER				1
26	40107707	NEEDLE_BAR_METAL_LOWER				1
27	22886907	NEEDLE BAR (A)	FOR EE,AA,GG			1
28	22887004	NEEDLE BAR (B)	FOR BB			1
29	22906457	NEEDLE BAR HOLDER ASM.				1
30	22906408	NEEDLE ROD HOLDER		*		1
31	SS6090670TP	SCREW 9/64-40 L=6		*		1
32	40090058	SLIDE BLOCK				1
33	23626203	NEEDLE BAR THREAD GUIDE				1
34	MDB100B1100	NEEDLE DBX1 #11	FOR EE,AA		☆	1
35	MC200500750	NEEDLE 134 NM75	FOR BB		☆	1
36	MDB100B1400	NEEDLE DBX1 #14	FOR GG		☆	1
37	40135900	THREAD TAKE UP COMPL.				1
38	40135905	THREAD_TAKE_UP_ASM_C		*		1
39	40141165	TAKE_UP_CRANK_ASM		*		1
40	40135906	TAKE_UP_CRANK		*		1
41	40143184	TAKE_UP_CRANK_SHAFT		*		1
42	40135907	THREAD_TAKE_UP_PIN		*		1
43	RE0300000K0	E-RING 3		*		2
44	SM80608A2TP	SCREW M6 L=8				2
45	TA0850604R0	RUBBER PLUG				2
46	40032269	THRUST COLLAR				1
47	CS1000881TP	THRUST COLLAR		*		1

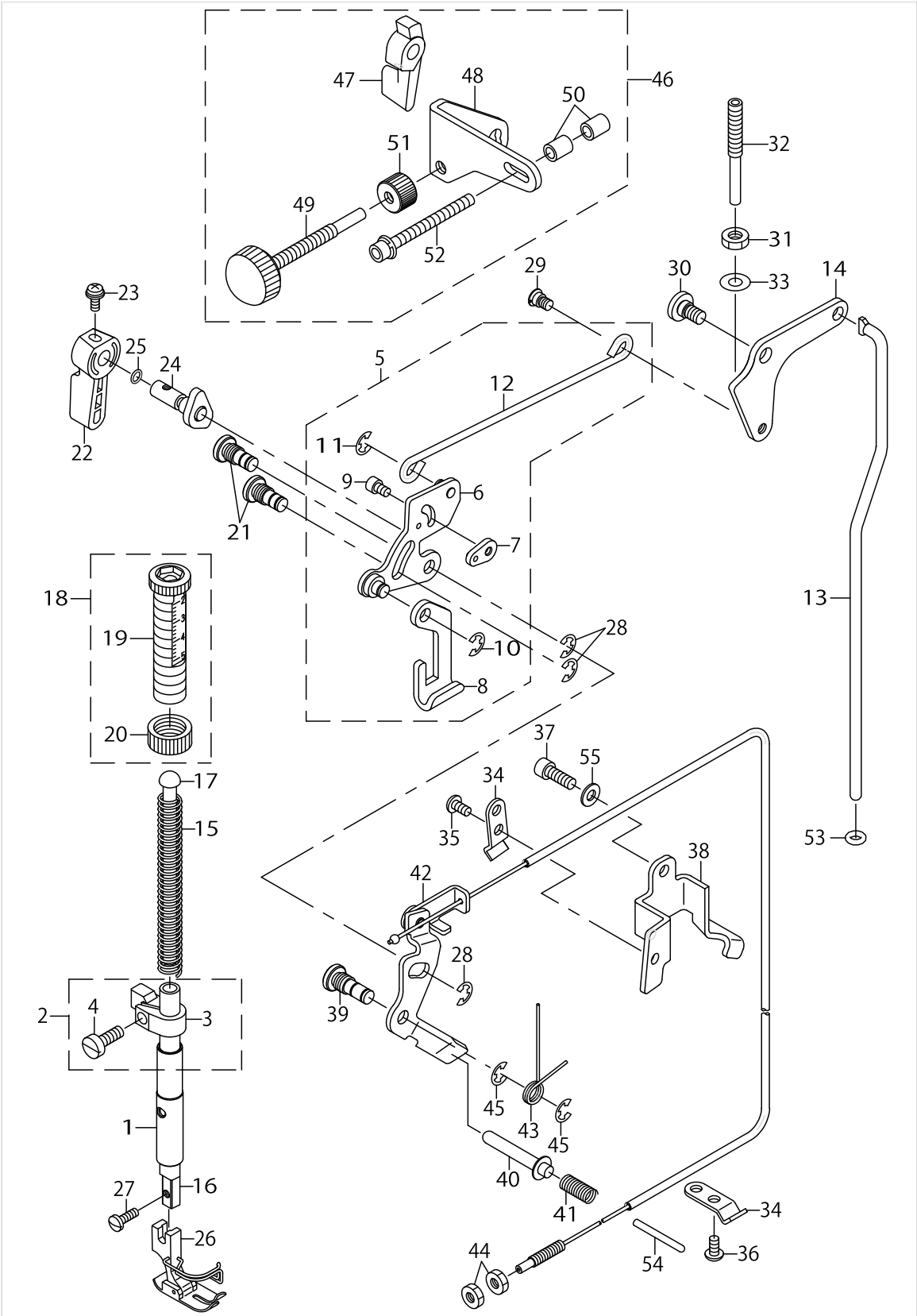
MAIN SHAFT & NEEDLE BAR COMPONENTS



MAIN SHAFT & NEEDLE BAR COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SM8050412TP	SCREW M5 L=4		*		2
49	SL6052592TN	BOLT				4
50	EA9500B0100	CABLE BAND				2
51	TA0850604R0	RUBBER PLUG				1

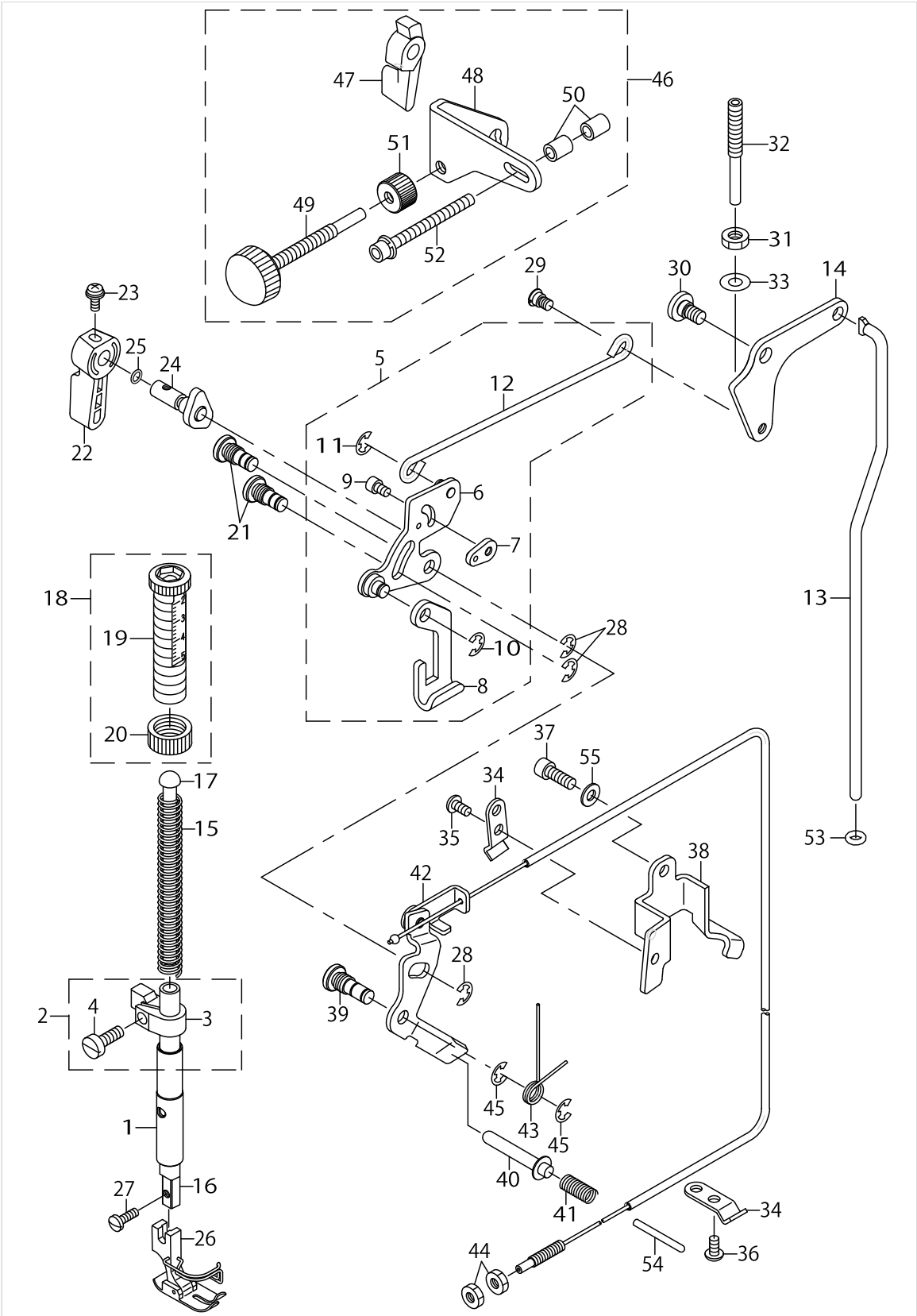
HAND LIFTER & TENSION RELEASE COMPONENTS



HAND LIFTER & TENSION RELEASE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40136700	PRESSER_BAR_BUSHING				1
2	40086606	PRESSER_BAR_GUIDE_BRACKET_ASM.				1
3	40086607	PRESSER_BAR_GUIDE_BRACKET		*		1
4	SM6051400SP	SCREW		*		1
5	23609357	LIFTING LEVER CONNECT ROD ASM.				1
6	23609456	LIFTING LINK COMPL.		*		1
7	23609605	PLATE		*		1
8	22908008	LIFTING PLATE		*		1
9	SM6040602TP	SCREW M4 L=6		*		1
10	RE0500000K0	E-RING		*		1
11	RE0500000K0	E-RING		*		1
12	23609308	LIFTING LEVER CONNECT ROD		*		1
13	40086760	CONNECTING ROD				1
14	23609704	LIFTING LEVER LINK				1
15	22907406	PRESSER SPRING				1
16	23610207	PRESSER BAR				1
17	23610306	PRESSER GUIDE BAR				1
18	40037359	PRESSER SPRING REGURATOR ASM.				1
19	40037141	PRESSER SPRING REGULATOR		*		1
20	40037144	PRESSER SPRING REGULATOR NUT		*		1
21	40050583	LINK SHAFT				2
22	22907802	HAND LIFTER				1
23	B1521555000	SCREW				1
24	22908552	HAND LIFTER CAM ASM.				1
25	RO037180100	RUBBER RING				1
26	B15240120BA	PRESSER FOOT ASM.				1
27	SS7091110TP	SCREW 9/64-40 L=10.5				1
28	RE0500000K0	E-RING				3
29	22908909	HINGE SCREW				1
30	40082078	SHOULDER SCREW D=7.24 H=3.3				1
31	NM6060003SE	NUT FOR BRACKET				1
32	40036706	ADJUSTING SCREW				1
33	WP0621016SD	WASHER 6.2X13X1				1
34	22944508	WIRE PRESSER A				2
35	SM4040855SP	SCREW				1
36	SM4040855SP	SCREW				1
37	SM6051402TP	SCREW M5X0.8 L=14				1
38	40086643	WIRE HOLDER				1
39	40050582	TENSION RELEASE SHAFT				1
40	22920300	THREAD RELEASE SUPPORTING PIN				1
41	22920409	THREAD RELEASE PIN SPRING				1
42	23626351	THREAD TENSION RELEASE WIRE				1
43	23626807	TENSION RELEASE RETURN SPRING				1
44	NS6620310SP	NUT 3/16-32				2
45	RE0500000K0	E-RING				2
46	40056622	MINUTE LIFTING DEVICE ASM.	OPTIONAL PARTS			1
47	23611106	HAND LIFTER		*		1

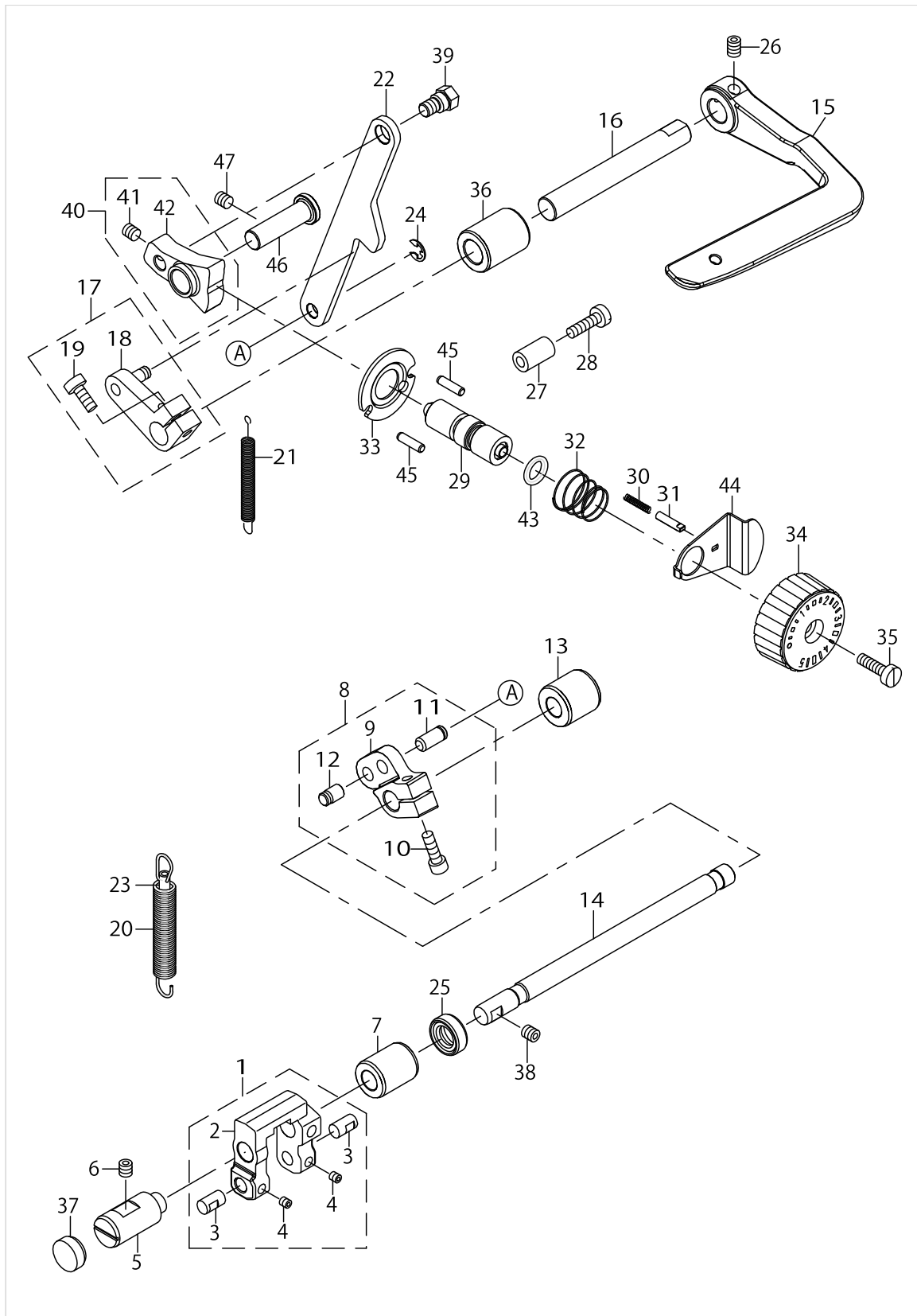
HAND LIFTER & TENSION RELEASE COMPONENTS



HAND LIFTER & TENSION RELEASE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	23610504	STOPPER BASE		*		1
49	23610652	STOPPER SCREW ASM.		*		1
50	D5119206K0K	SPACER		*		2
51	23610702	STOPPER SCREW NUT		*		1
52	SL6053592TN	BOLT		*		1
53	RO044240100	RUBBER RING				1
54	B3118552F00	TENSION RELEASING PIN				1
55	WP0501016SD	WASHER 5X10.5X1				1

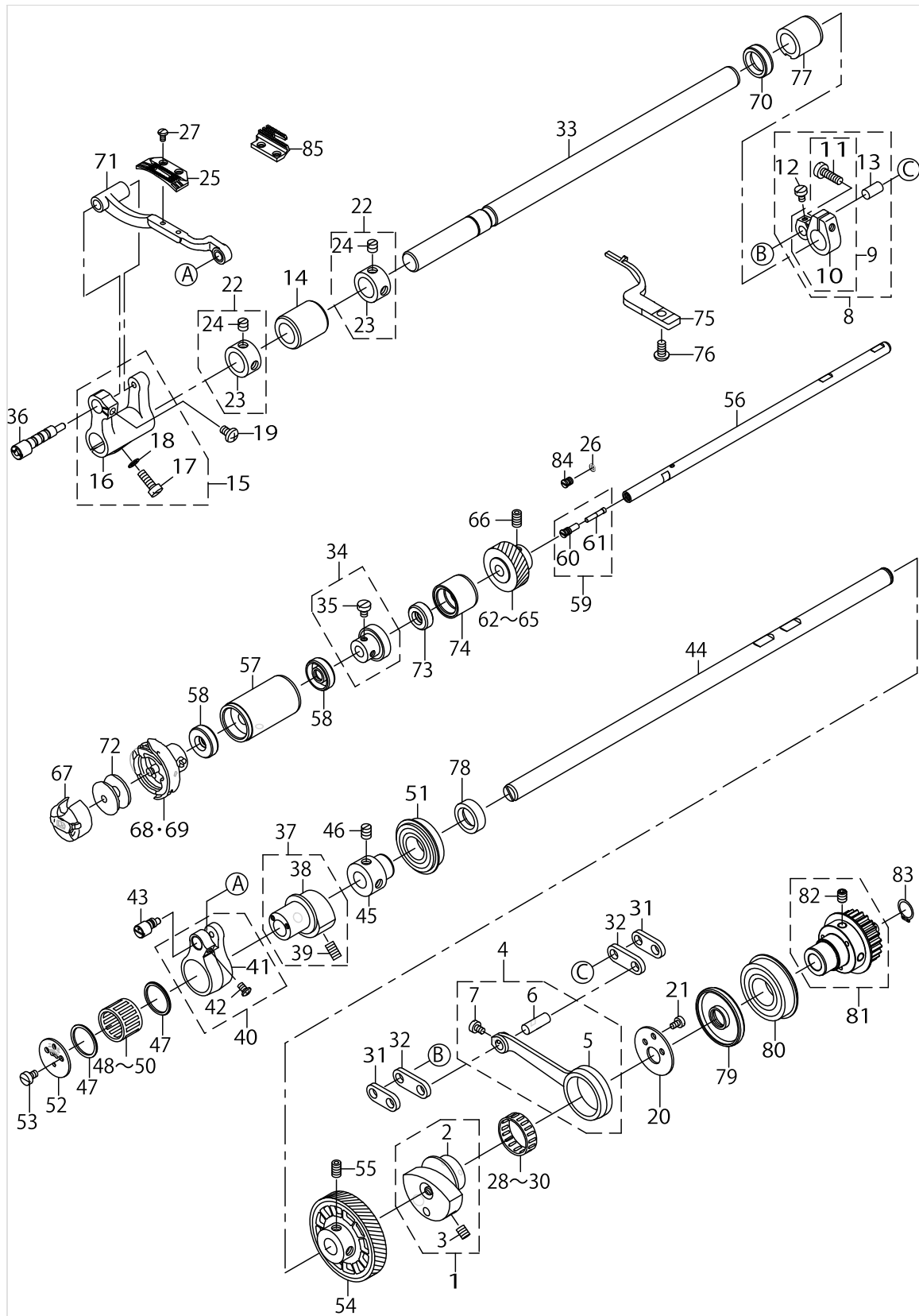
FEED ADJUST MECHANISM COMPONENTS



FEED ADJUST MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40086735	ADJUSTING_LINK_ASM.				1
2	40086695	FEED_ADJUSTING_LINK		*		1
3	40086696	FEED_ADJUSTING_LINK_PIN		*		2
4	SM80506A2TP	SCREW M5 L=6		*		2
5	40086608	ADJUSTING_LINK_FULCRUM_SHAFT				1
6	SM80606A2TP	SCREW M6 L=6				1
7	40086615	FEED_CHANGING_SHAFT_METAL_A				1
8	40086704	FEED_CHANGING_SHAFT_ARM_ASM.				1
9	40086705	FEED_CHANGING_SHAFT_ARM		*		1
10	SM6051602TP	SCREW M5X0.8 L=16		*		1
11	22910509	FEED ADJUSTING LINK PIN		*		1
12	40086706	FEED_CHANGING_SPRING_PIN		*		1
13	40086616	FEED_CHANGING_SHAFT_METAL_B				1
14	40086614	FEED_CHANGING_SHAFT				1
15	40086738	REVERSE_FEED_LEVER				1
16	23613706	FEED LEVER SHAFT				1
17	40086674	FEED_LEVER_ARM_ASM.				1
18	40086675	FEED_LEVER_ARM		*		1
19	SM6051602TP	SCREW M5X0.8 L=16		*		1
20	40086737	FEED ADJUSTING SPRING				1
21	40086739	FEED LEVER SPRING				1
22	40086609	FEED_ADJUSTING_ROD				1
23	23630007	TUBE				0.1
24	RE0500000K0	E-RING				1
25	23612609	FEED CHANGING SHAFT OIL SEAL				1
26	SM80608A2TP	SCREW M6 L=8				2
27	22952501	BACK LEVER STOPPER				1
28	SM6051850TP	SCREW M5 L=18				1
29	40141842	FEED REGULATOR SCREW				1
30	40123098	FEED_REGULATOR_PIN_SPRING				1
31	40161440	FEED_REGULATOR_PIN				1
32	40141840	REGULATOR STOPPER SPRING				1
33	40141838	FEED REGULATOR WASHER				1
34	40141841	REGULATOR PIN DIAL				1
35	SS6121860SP	SCREW 3/16-28 L=18				1
36	40086617	FEED_LEVER_SHAFT_METAL				1
37	40086736	RUBBER PLUG				1
38	SM80606A2TP	SCREW M6 L=6				1
39	23613409	FEED ADJUSTING PIN				1
40	40095847	FEED REGULATOR ASM.				1
41	SM80606A2TP	SCREW M6 L=6		*		1
42	40122891	FEED_REGULATOR		*		1
43	RO092270200	RUBBER RING				1
44	40161441	REGULATOR_PIN_STOPPER				1
45	40086613	FEED_REGULATOR_STOPPER_PIN				2
46	40006716	THREAD_TRIMMER_SHAFT				1
47	SM80606A2TP	SCREW M6 L=6				1

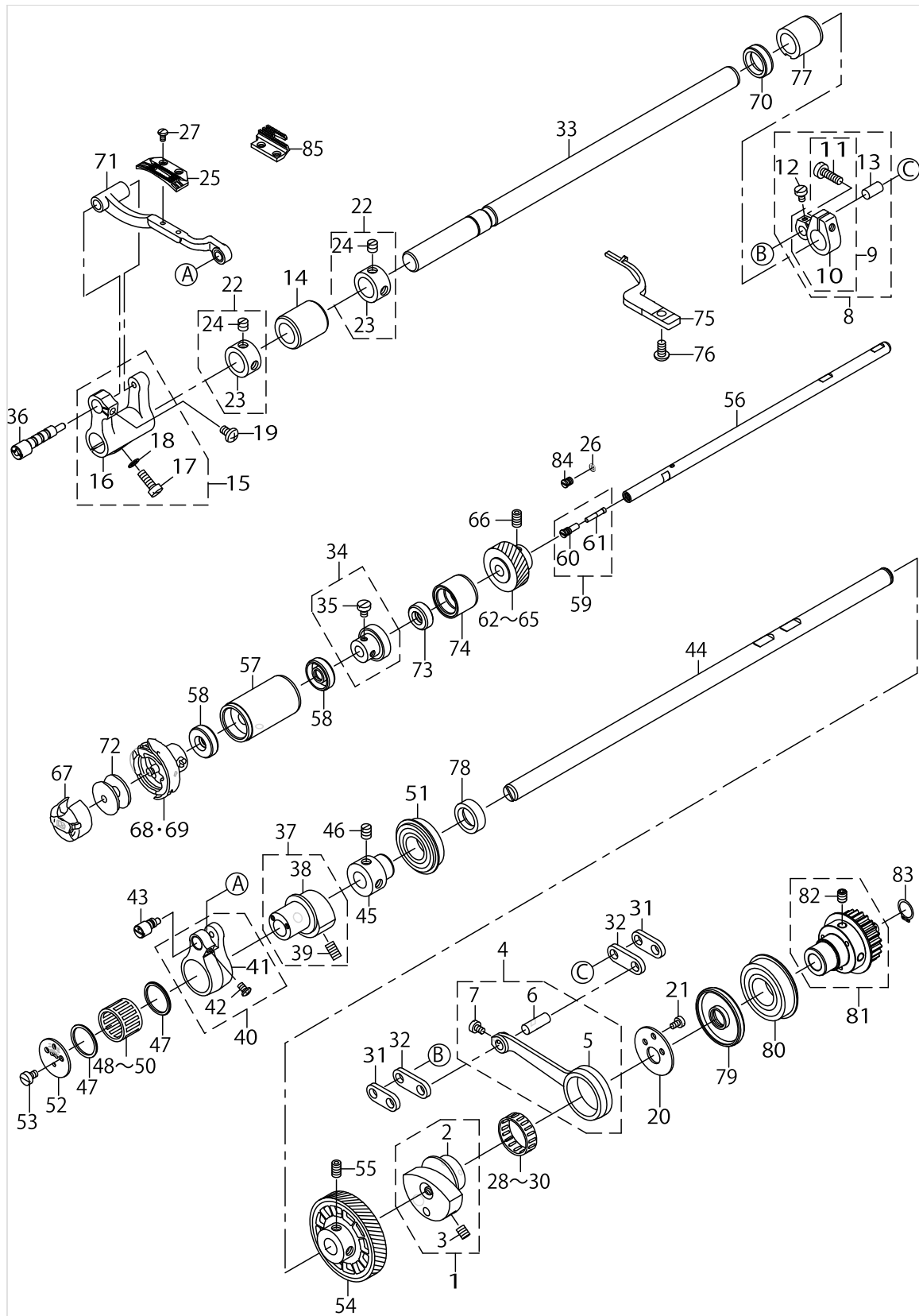
HORIZONTAL FEED, VERTICAL FEED & HOOK DRIVING SHAFT COMPONENTS



HORIZONTAL FEED, VERTICAL FEED & HOOK DRIVING SHAFT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40037192	FEED ROCKER CAM ASM.				1
2	23616006	FEED ROCKER CAM		*		1
3	SS8150822TP	SCREW 15/64-28 L=8		*		2
4	40037365	FEED ROCKER ROD ASM.				1
5	40026277	FEED ROCKER ROD		*		1
6	22911101	WALKING FOOT PIN C		*		1
7	SS6090620TP	SCREW		*		1
8	40061246	FEED ROCKER ARM ALL ASM.				1
9	40058504	FEED ROCKER ARM ASM.		*		1
10	40042079	FEED ROCKER ARM		*		1
11	SS6121610SP	SCREW 3/16-28 L=15.5		*		1
12	SS6090620TP	SCREW		*		1
13	22911002	WALKING FOOT PIN B		*		1
14	23616709	FEED ROCKER SHAFT METAL				1
15	40037005	ASSY_FEED_ROCKER_BASE_ARM				1
16	40026281	FEED ROCKER BASE ARM		*		1
17	SM6051400SP	SCREW		*		1
18	WP0480856SP	WASHER 4.8X8.4X0.8		*		1
19	SM4050855SP	SCREW				1
20	23616204	FEED ROCKER CAM PLATE				1
21	SS6090670TP	SCREW 9/64-40 L=6				2
22	22904155	MAIN SHAFT THRUST COLLAR ASM.				2
23	22904106	MAIN SHAFT THRUST COLLAR		*		1
24	SS8660610TP	SCREW 1/4-40 L=6		*		2
25	40164902	FEED_DOG_I_ST	FOR EXPORT			1
26	RO036080200	RUBBER RING	OPTIONAL PARTS			1
27	SS4080620TP	SCREW 1/8-44 L=6				2
28	B412352200A	NEEDLE BEARING	SELECTIVE PARTS			1
29	B412352200B	NEEDLE ROLLAR	SELECTIVE PARTS			1
30	B412352200C	NEEDLE ROLLAR	SELECTIVE PARTS			1
31	40026278	CONNECTING LINK A				2
32	23616402	CONNECTING LINK B				2
33	23616600	FEED ROCKER SHAFT				1
34	40086743	BEARING SUPPORT ASM.				1
35	SS6110710TP	SCREW 11/64-40 L=6.5		*		2
36	40026282	FEED ROCKER BASE SHAFT				1
37	40000391	VERTICAL FEED CAM ASM. 5				1
38	40000392	VERTICAL FEED CAM 5		*		1
39	SS8151150TP	SCREW 15/64-28 L=10.5		*		2
40	40053720	FEED DRIVING BASE ARM ASM.				1
41	40026287	FEED DRIVING BASE ARM		*		1
42	SM4040655SP	SCREW M4 L=6		*		1
43	40026288	FEED DRIVING BASE SHAFT				1
44	40086757	FEED DRIVING SHAFT				1
45	40086690	FEED_DRIVING_BEARING_SUPPORT				1
46	SS8661012TP	SCREW				2
47	23618101	FEED DRIVING CAM THRUST BUSH				2

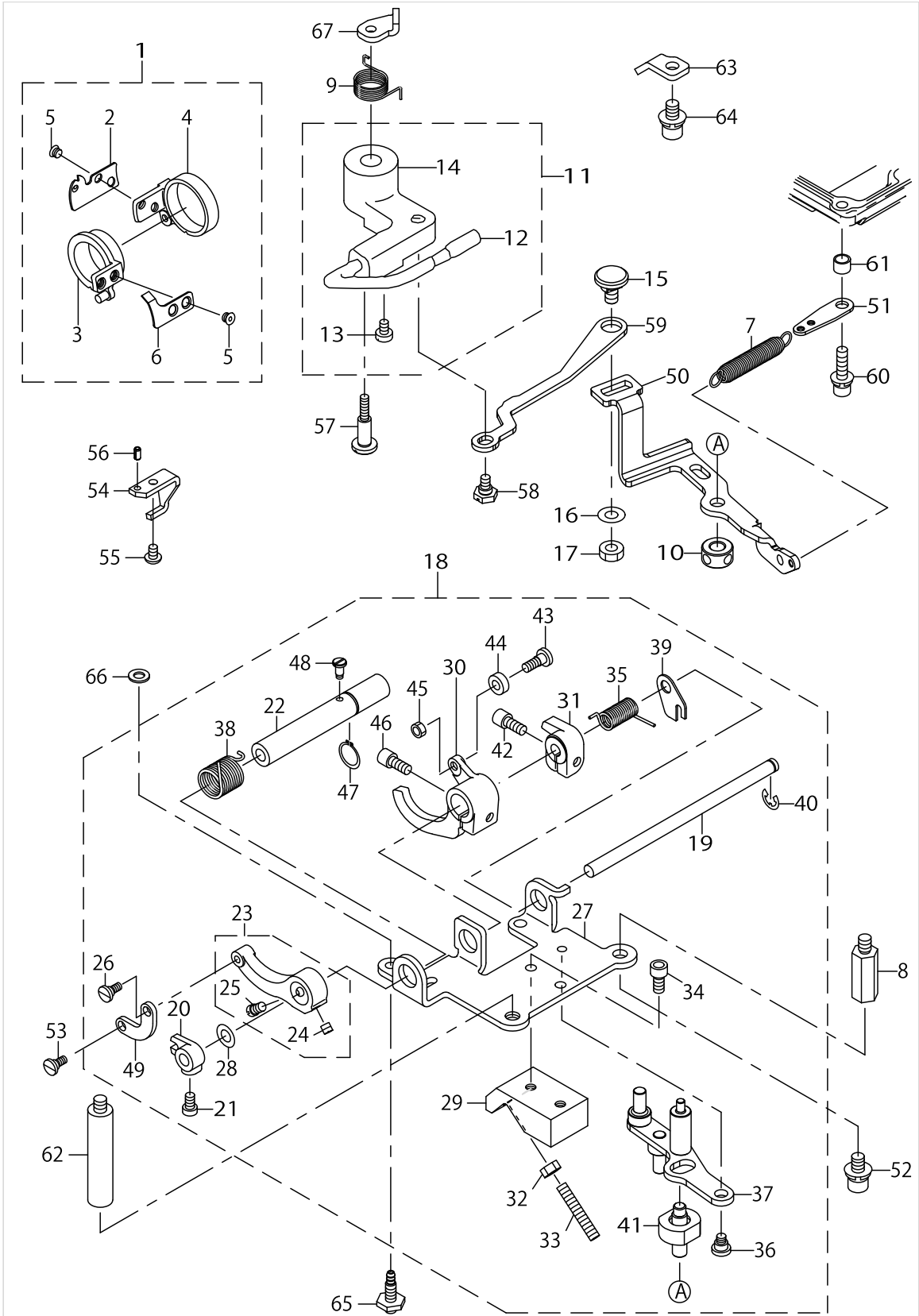
HORIZONTAL FEED, VERTICAL FEED & HOOK DRIVING SHAFT COMPONENTS



HORIZONTAL FEED, VERTICAL FEED & HOOK DRIVING SHAFT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SB32000060A	BEARING	SELECTIVE PARTS			1
49	SB32000060B	BEARING	SELECTIVE PARTS			1
50	SB32000060C	BEARING	SELECTIVE PARTS			1
51	SB117001200	BEARING				1
52	23618309	FEED DRIVING CAM PLATE				1
53	SS6090670TP	SCREW 9/64-40 L=6				2
54	23620503	GEAR (LARGE)				1
55	SS8661012TP	SCREW				2
56	23620008	HOOK SHAFT				1
57	23620156	HOOK SHAFT METAL COMPL.				1
58	40145927	OIL SEAL				2
59	22916555	OIL SEAL SCREW ASM.				1
60	22916506	SET SCREW		*		1
61	11015906	OIL WICK		*		1
62	23620701	GEAR (SMALL)(A)	SELECTIVE PARTS			1
63	23620800	GEAR (SMALL)(B)	SELECTIVE PARTS			1
64	23620909	GEAR (SMALL)(C)	SELECTIVE PARTS			1
65	23621006	GEAR (SMALL)(D)	SELECTIVE PARTS			1
66	SS8661012TP	SCREW				2
67	11038759	BOBBIN CASE ASM.			☆	1
68	11141355	HOOK ASM.	FOR BB		☆	1
69	11038650	HOOK ASM.	FOR AA,EE,GG		☆	1
70	40086740	OIL SEAL				1
71	40030786	FEED BASE COMPL.				1
72	22964001	BOBBIN A			☆	1
73	40086744	HOOK DRIVING SHAFT OIL SEAL				1
74	23620404	HOOK SHAFT REAR METAL				1
75	40089607	INNER_HOOK HOLDER				1
76	SM4051055SP	SCREW				1
77	40086618	FEED_SHAFT_REAR_METAL				1
78	40086741	OIL SEAL				1
79	40086742	OIL SEAL				1
80	SB120001800	BEARING				1
81	40141443	UNDER SPROCKET ASM.				1
82	SM80608A2TP	SCREW M6 L=8		*		2
83	RC1200001KP	C-SHAPED SNAP RING				1
84	11079506	FRONT SCREW	OPTIONAL PARTS			1
85	11417714	FEED_DOG_A	FOR JAPAN			1

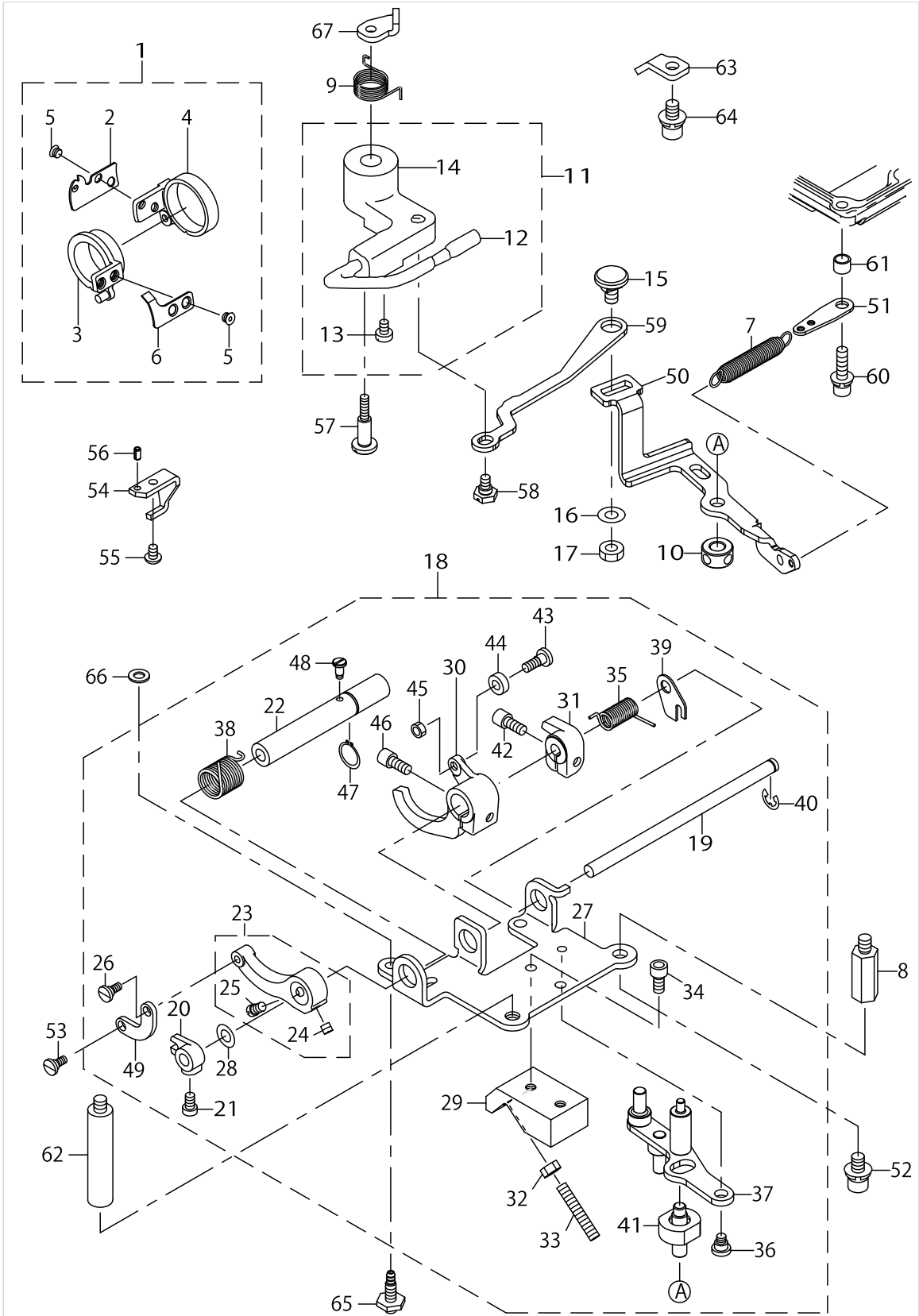
THREAD TRIMMER COMPONENTS (1)



THREAD TRIMMER COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40067412	KNIFE UNIT				1
2	11497302	THREAD HAUL KNIFE		*	☆	1
3	40067413	KNIFE BASE ASM.		*		1
4	11497104	LOOP SPREADING BASE		*		1
5	11420601	SCREW		*		4
6	11420106	THREAD CUTTER KNIFE		*	☆	1
7	11091204	ADJUST LINK SPRING				1
8	40016706	OIL_TANK_STUD_B				1
9	40029398	PICKER SPRING				1
10	40010434	THRUST_COLLAR_ASM				1
11	40066590	ASSY PICKER ARM				1
12	40036997	ASSY_PICKER		*		1
13	SS6090670TP	SCREW 9/64-40 L=6		*		2
14	40066591	PICKER ARM		*		1
15	22950000	PICKER LINK PIN				1
16	WP0621016SH	WASHER				1
17	NS6150310SP	NUT 15/64-28				1
18	40113199	THREAD_CUTTER_DRIVING_UNIT_MS_PBN				1
19	11420700	THREAD CUTTER KNIFE SHAFT		*		1
20	11421500	KNIFE DRIVING ARM		*		1
21	SS7110740TP	SCREW 11/64-40 L=7		*		1
22	11420809	LOOP SPREADING SHAFT		*		1
23	40060792	LOOP SPREADING ARM ASM.		*		1
24	SS8110410TP	SCREW 11/64-40 L=3.5		*		1
25	SS6110710TP	SCREW 11/64-40 L=6.5		*		1
26	SD0500251SP	HINGE SCREW D=5 H=2.5		*		1
27	40113200	BASE_PLATE_MS_PBN		*		1
28	WP0651056SH	WASHER 6.5X11X1		*		1
29	40060799	STOPPER BLOCK		*		1
30	11421104	LOOP SPREADING ARM		*		1
31	11421203	KNIFE DRIVING STITCH TONGUE		*		1
32	NM6050001SD	NUT M5X0.8		*		2
33	SM8053002TP	SCREW M5 L=30		*		2
34	SM6051002TP	SCREW M5X0.8 L=10		*		2
35	40062180	KNIFE RETURN SPRING		*		1
36	SD0640321TP	HINGE SCREW D=6.35 H=3.2		*		1
37	40082582	CLUTCH PLATE ASM.		*		1
38	40066592	LOOP SPREAD SPRING		*		1
39	11421708	SPRING HOOK		*		1
40	RE0500000K0	E-RING		*		1
41	40082588	CLUTCH PLATE SHAFT		*		1
42	SS6621212TP	SCREW 3/16-32 L=12.0		*		1
43	SD0500402SP	HINGE SCREW D=5 H=4		*		1
44	D2422530D00	CAM ROLLER		*		1
45	NS6110310SP	NUT 11/64-40		*		1
46	SS6621212TP	SCREW 3/16-32 L=12.0		*		1
47	RC1200001KP	C-SHAPED SNAP RING		*		1

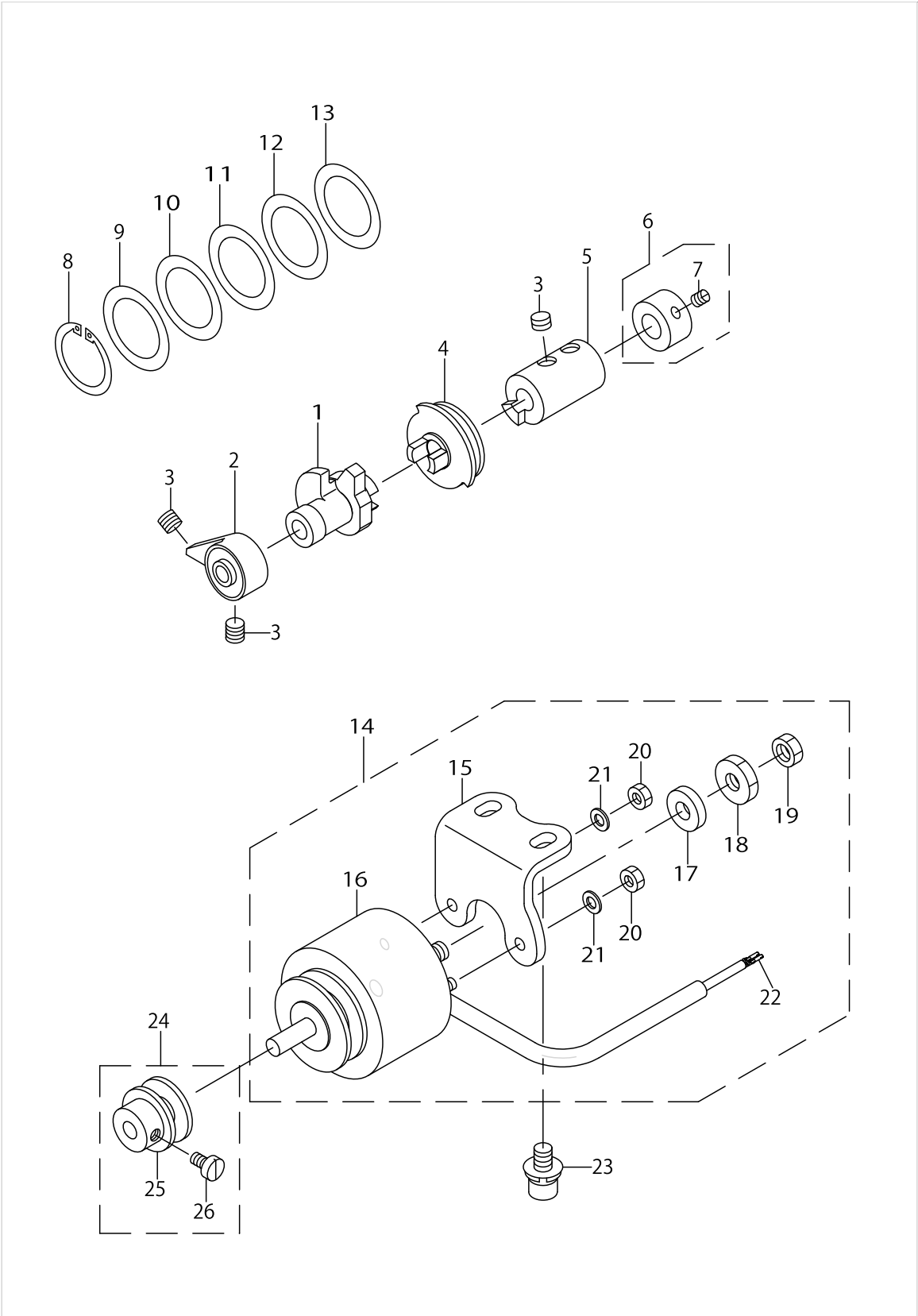
THREAD TRIMMER COMPONENTS (1)



THREAD TRIMMER COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SD0380551SL	HINGE SCREW D=3.80 H=5.5		*		1
49	11421401	LOOP SPREADING CONNECTING LINK		*		1
50	40082583	TENSION RELEASING LEVER				1
51	40082585	LEVER SPRING HOOK				1
52	SL6061292TN	SCREW				2
53	SD0500251SP	HINGE SCREW D=5 H=2.5				1
54	40066602	KNIFE DRIVING ARM STOPPER				1
55	SM4040655SP	SCREW M4 L=6				1
56	PS0300062KH	SPRING PIN 3X6				1
57	SD0641456TP	SHOULDER SCREW D=6.35 H=14.5				1
58	SD0630275SP	HINGE SCREW D=6.35 H=2.7				1
59	40082584	PICKER LINK				1
60	SL6052092TN	SCREW				1
61	22956809	WIPER COLLAR				1
62	40100135	STUD BOLT				1
63	40060801	STOPPER PLATE				1
64	SL6061292TN	SCREW				1
65	40082589	BASE PLATE SCREW				1
66	WP0531001SC	WASHER M5				1
67	40062168	PICKER SPRING HOOK				1

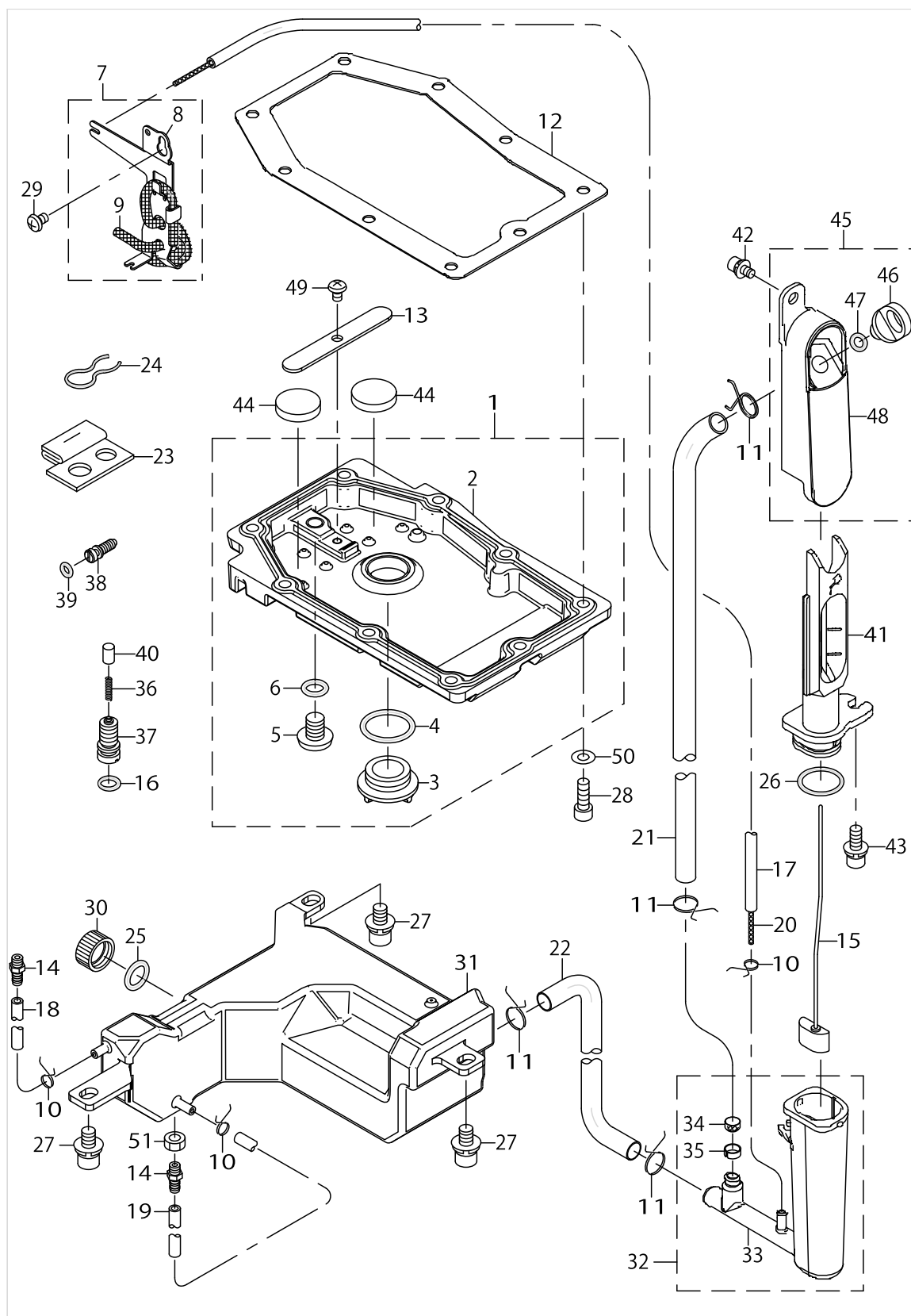
THREAD TRIMMER COMPONENTS (2)



THREAD TRIMMER COMPONENTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40113201	THREAD_CUTTER_CAM_MS_PBN				1
2	11419405	SAFETY CAM				1
3	SS8660612TP	SCREW 1/4-40 L=6				4
4	40113204	CLUTCH_MS_PBN				1
5	11419207	THREAD CUTTER DRIVING COLLAR				1
6	22950950	CAM COLLAR ASM.				1
7	SS8110520TP	SCREW 11/64-40 L=4.5		*		1
8	RC2651218KP	RETAINING RING				1
9	11419603	THRUST COLLAR B				1
10	11419504	THRUST COLLAR A				1
11	11419702	THRUST COLLAR C				1
12	11419801	THRUST COLLAR D				1
13	11419900	THRUST COLLAR E				1
14	40060794	SOLENOID ASM.				1
15	40060791	SOLENOID BASE		*		1
16	40089263	THREAD TRIMMER SOLENOID		*		1
17	11043304	SOLENOID RUBBER		*		1
18	NS6660410SH	NUT		*		1
19	NS6660430SP	NUT 1/4-40		*		1
20	NM6040000SN	NUT M4		*		2
21	WP0430800SC	WASHER M4		*		2
22	HK03464000B	PIN CONTACT		*		2
23	SL6061292TN	SCREW				2
24	23624554	DRIVING BLOCK ASM.				1
25	23624505	DRIVING BLOCK		*		1
26	SS6110710TP	SCREW 11/64-40 L=6.5		*		1

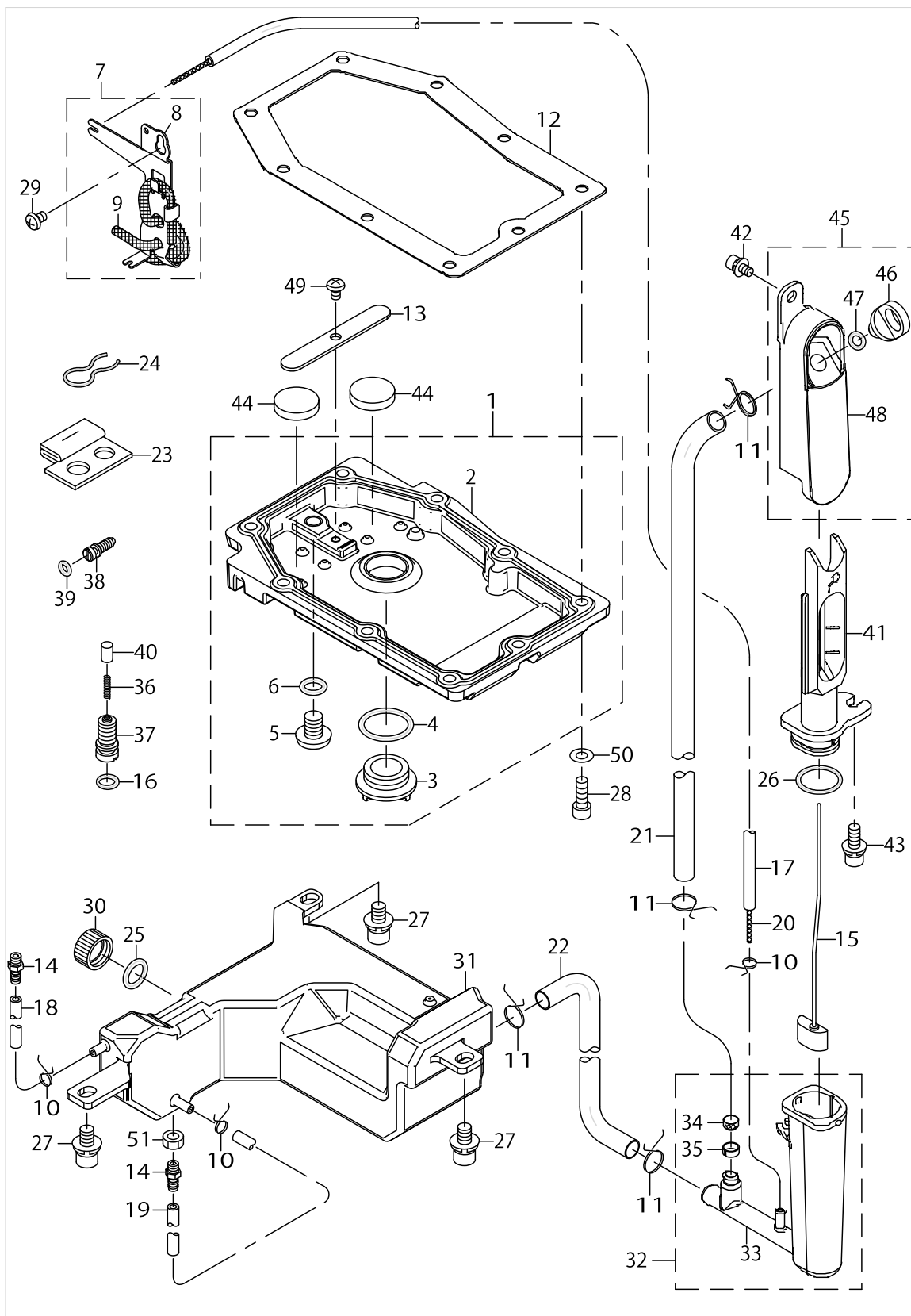
OIL LUBRICATION COMPONENTS



OIL LUBRICATION COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40082059	GEAR BOX COVER ASM.				1
2	40135639	GEAR_BOX_COVER		*		1
3	40034246	OIL_SIGHT_WINDOW		*		1
4	RO195240100	RUBBER RING		*		1
5	13171004	DRAIN SCREW		*		1
6	13170105	RUBBER RING		*		1
7	23629256	OIL WICK SUPPORT ASM.				1
8	23629207	OIL WICK SUPPORT		*		1
9	CQ250000001	OIL WICK		*		0.25
10	23629306	PIPE STOPPER A				3
11	23629405	PIPE STOPPER B				4
12	40037166	GEAR BOX PACKING				1
13	40135640	MAGNET HOLDER				1
14	SQ2050453MZ	CONNECTING SCREW				2
15	40086648	FLOATER_ASM.				1
16	RO068190100	RUBBER RING				1
17	23630007	TUBE				0.57
18	23630007	TUBE				0.08
19	23630007	TUBE				0.11
20	CQ200000001	OIL WICK				0.75
21	23630106	TUBE B				0.165
22	23630106	TUBE B				0.2
23	40075404	FACE FELT ASM.				1
24	22925101	OIL FELT PRESSER				1
25	RO098240100	RUBBER RING				1
26	RO172180100	RUBBER RING				1
27	SL6061292TN	SCREW				3
28	SM6051402TP	SCREW M5X0.8 L=14				9
29	SM5040655SN	SCREW				1
30	40013595	OIL_EXIT_CAP				1
31	40098329	OIL_TANK				1
32	40086646	FLOATER_CASE_ASM.				1
33	40086647	FLOATER_CASE		*		1
34	23630403	OIL FILTER		*		1
35	23630502	OIL FILTER STOPPER		*		1
36	23628902	PLUNGER SPRING				1
37	40038328	PLUNGER SCREW				1
38	40037502	OIL ADJUSTING SCREW				1
39	RO037180100	RUBBER RING				1
40	23628803	PLUNGER				1
41	40086693	FROATER_CASE_GUIDE				1
42	SL6040892TN	BOLT				1
43	SL6051492TN	BOLT				1
44	B8228125000	OIL RESERVOIR MAGNET				2
45	40149785	ASSY_FLOATER_SIGHT_WINDOW_B				1
46	40000344	LUBRICATING INLET CAP		*		1
47	RO048190100	RUBBER RING		*		1

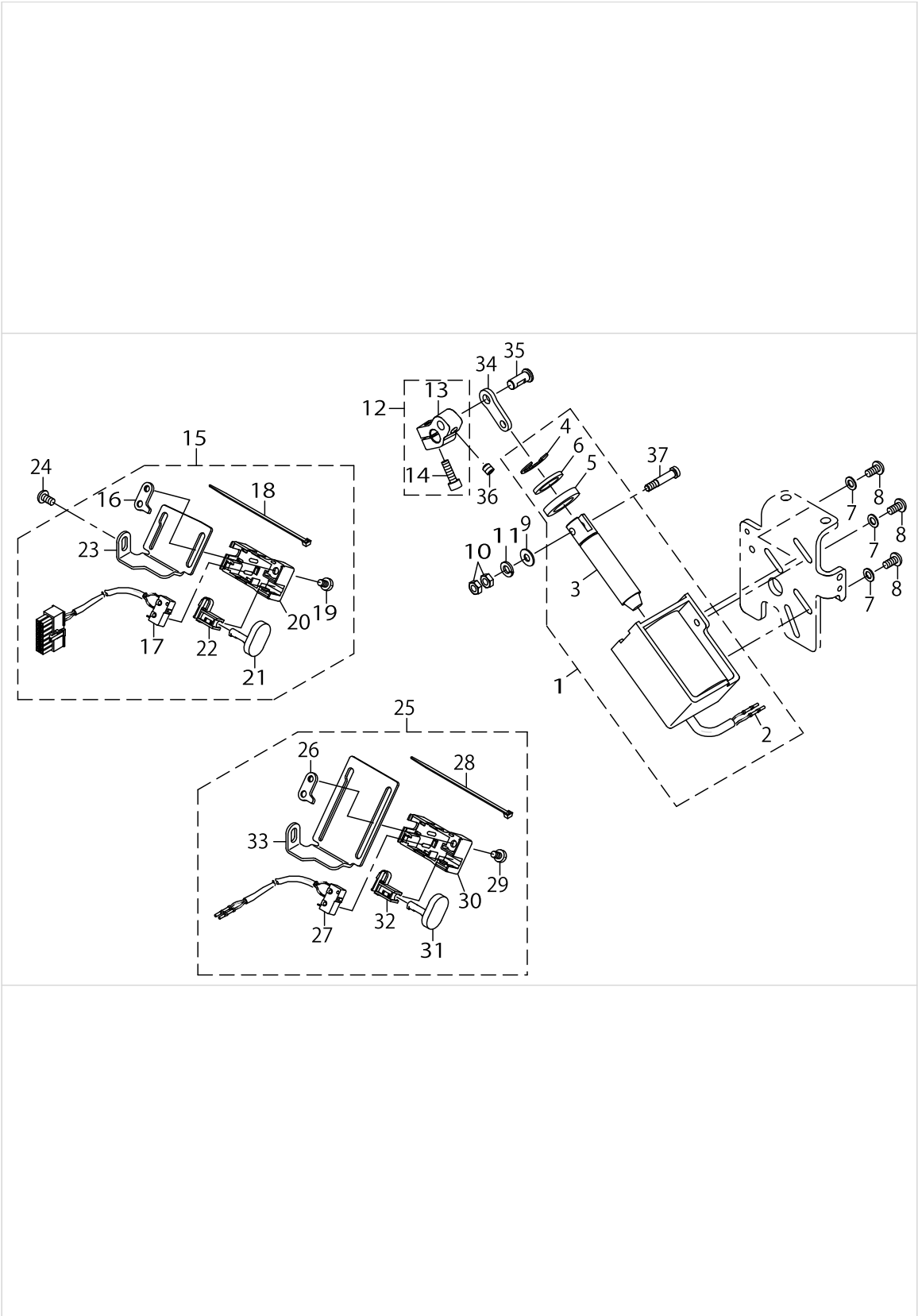
OIL LUBRICATION COMPONENTS



OIL LUBRICATION COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	40086697	FLOATER_SIGHT_WINDOW_B		*		1
49	SM4040601SC	SCREW M4X0.7 L=6				1
50	WP0501016SD	WASHER 5X10.5X1				9
51	NM6050001SC	NUT M5X0.8 TYPE1				1

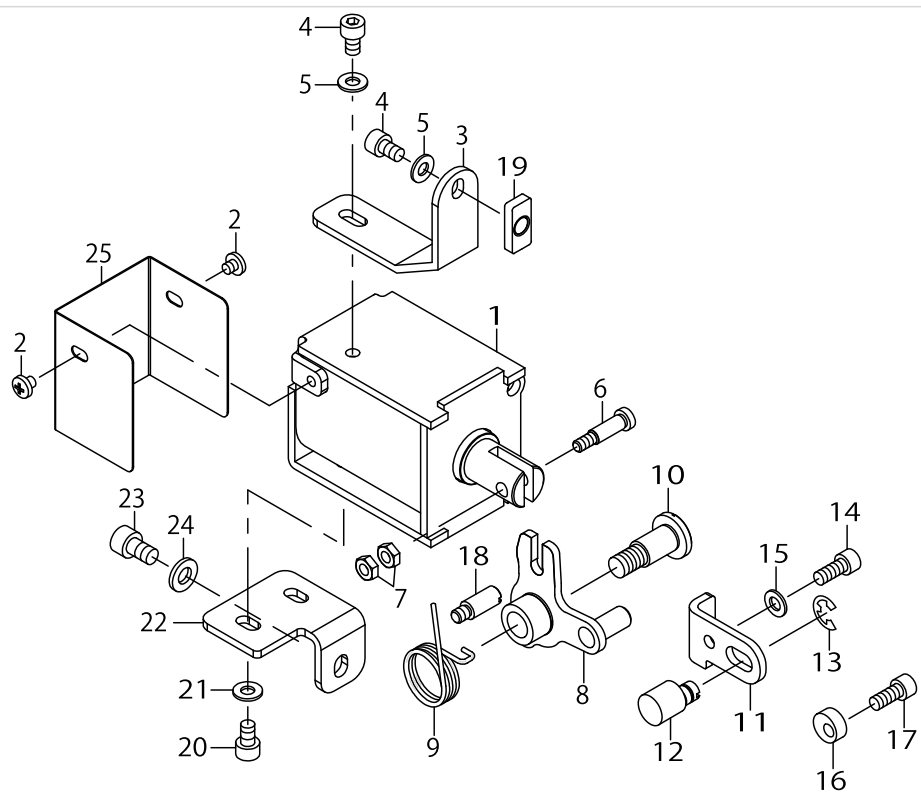
AUTOMATIC REVERSE FEED COMPONENTS



AUTOMATIC REVERSE FEED COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40086750	REVERSE FEED SOLENOID ASM.	OPTIONAL PARTS			1
2	HK03464000B	PIN CONTACT		*		2
3	40086753	REVERSE FEED SOLENOID PLUNGER		*		1
4	RE1200000K0	E-RING 12		*		1
5	D2468555B00	RUBBER PLUNGER		*		1
6	WP1602616SZ	WASHER 16X24X2.6		*		1
7	WP0550800SP	WASHER 5.5X10X0.8				3
8	SM4051055SP	SCREW				3
9	WP0551016SH	WASHER 5.5X13X1				1
10	NM6050001SP	NUT M5				2
11	WS0610002KN	SPRING WASHER 6.1X12.2X1.5				1
12	40095844	REVERSE FEED ARM ASM.				1
13	40086698	REVERSE_FEED_ARM		*		1
14	SM6051602TP	SCREW M5X0.8 L=16		*		1
15	23631757	REVERSE FEED SWITCH ASM.				1
16	23632102	REVERSE FEED SWITCH BASE GUIDE		*		1
17	23632359	REVERSE FEED CORD ASM.		*		1
18	EA9500B0100	CABLE BAND		*		1
19	SS7110740TP	SCREW 11/64-40 L=7		*		1
20	23631708	REVERSE FEED SWITCH COVER		*		1
21	23631807	REVERSE FEED SWITCH SHAFT		*		1
22	23631906	REVERSE FEED SWITCH SUPPORT		*		1
23	23632003	REVERSE FEED SWITCH BASE		*		1
24	SM4051055SP	SCREW				1
25	23632656	OPTION SWITCH ASM.				1
26	23632102	REVERSE FEED SWITCH BASE GUIDE		*		1
27	23632250	REVERSE FEED CORD ASM.		*		1
28	EA9500B0100	CABLE BAND		*		1
29	SS7110740TP	SCREW 11/64-40 L=7		*		1
30	23631708	REVERSE FEED SWITCH COVER		*		1
31	23631807	REVERSE FEED SWITCH SHAFT		*		1
32	23631906	REVERSE FEED SWITCH SUPPORT		*		1
33	23632607	OPTION SWITCH BASE		*		1
34	40086655	REVERSE_FEED_CONNECTION_LINK				1
35	40086699	REVERSE_FEED_LINK_PIN				1
36	SM8480652TP	SCREW				1
37	40086759	BACK_SOLENOID_PLUNGER_PIN				1

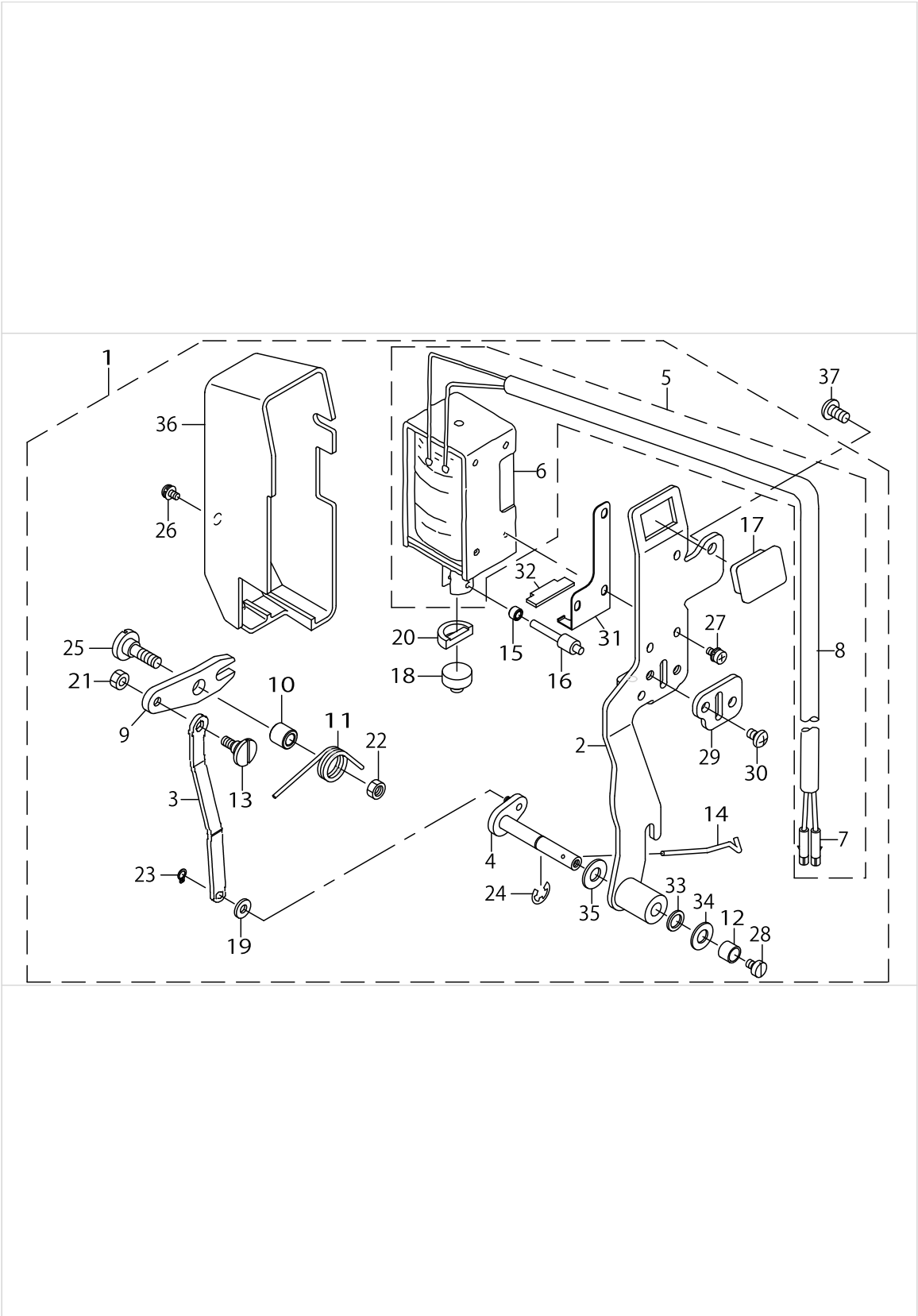
CONDENSE COMPONENTS



CONDENSE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40100043	CONDENSE_SOLENOID_ASM.				1
2	SM5040401SE	SCREW M4 L=4				2
3	40100046	SOLENOID_BASE_A				1
4	SM6050802TP	SCREW M5X0.8 L=8				2
5	WP0501016SD	WASHER 5X10.5X1				2
6	22962906	PLUNGER ARM PIN				1
7	NS6110350SP	NUT 11/64-40				2
8	40100038	CONDENSE_ARM_ASM.				1
9	40100050	CONDENSE_SPRING				1
10	SD1001506TP	SHOULDER SCREW D=10 H=15				1
11	40162657	CONDENSE_STOPPER				1
12	40060833	CONDENSE PIVOT				1
13	RE0600000K0	E-RING 6				1
14	SM6051202TP	SCREW M5X0.8 L=12				1
15	WP0531000SD	WASHER M5				1
16	40061486	STOPPER COLLAR				1
17	SM6051202TP	SCREW M5X0.8 L=12				1
18	40100172	CONDENSE_ARM_STOPPER¥n				1
19	22609606	FEED DRIVING ROCKER BLOCK S				1
20	SM6050802TP	SCREW M5X0.8 L=8				2
21	WP0501016SD	WASHER 5X10.5X1				2
22	40100047	SOLENOID_BASE_B				1
23	SM6061002TP	SCREW M6 L=10				1
24	WP0641601SD	WASHER M6				1
25	40100048	SOLENOID_COVER				1

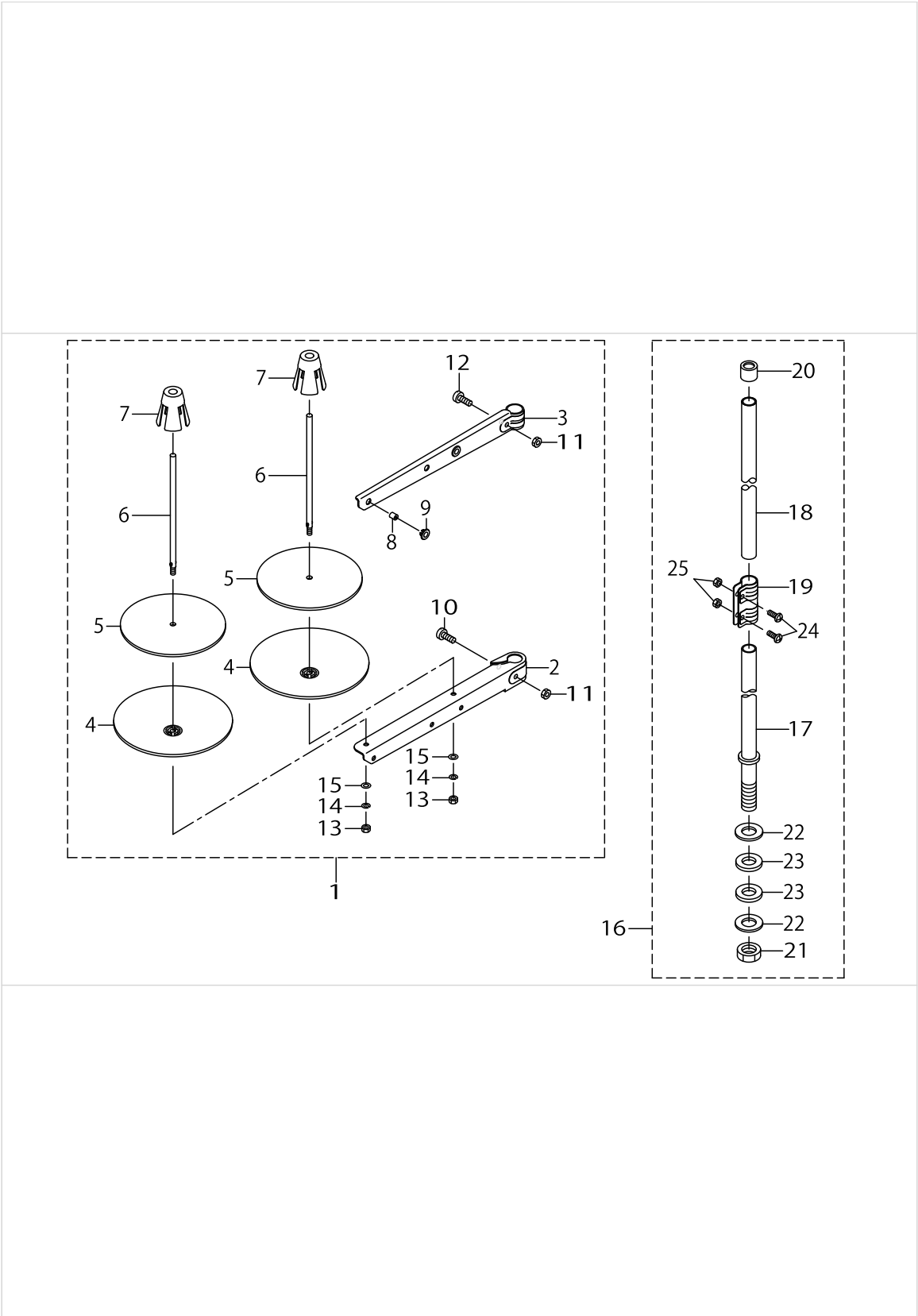
WIPER COMPONENTS (FOR DDL-9000B-**-WB)



WIPER COMPONENTS (FOR DDL-9000B-**-WB)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40086676	WIPER ASM.				1
2	40077853	WIPER BASE ASM.		*		1
3	40086723	WIPER LINK B		*		1
4	40086724	WIPER SHAFT ASM.		*		1
5	40095175	WIPER_SOLENOID_ASM.		*		1
6	40089264	WIPER SOLENOID		*		1
7	HK03464000B	PIN CONTACT		*		2
8	HW500070000	2-CORE CABTYRE CORD		*		1.3
9	22956106	WIPER LINK A		*		1
10	22956205	WIPER HINGE SCREW COLLAR		*		1
11	22956304	WIPER SPRING		*		1
12	22956809	WIPER COLLAR		*		1
13	22956908	WIPER LINK B HINGE SCREW		*		1
14	22957005	WIPER		*		1
15	22957203	WIPER LINK COLLAR		*		1
16	40077852	WIPER SOLENOID SHAFT		*		1
17	40086678	WIPER_SW_RUBBER		*		1
18	22955900	WIPER RUBBER A		*		1
19	40086717	FELT_B		*		1
20	22956007	WIPER RUBBER B		*		1
21	NS6090310SP	NUT 9/64-40		*		1
22	NS6110310SP	NUT 11/64-40		*		1
23	RC0370411KP	RETAINING RING		*		1
24	RE0500000K0	E-RING		*		1
25	SD0650321TP	HINGE SCREW D=6.5 H=3.2		*		1
26	SL4030631SC	SCREW M3X6		*		1
27	SL4030641SE	SCREW		*		3
28	SS6090540SP	SCREW 9/64-40 L=5.0		*		1
29	40077851	WIPER SOLENOID SHAFT GUIDE		*		1
30	SS4110615SP	SCREW 11/64-40 L=6		*		2
31	40086680	WIPER_STOPPER_RUBBER_HOLDER		*		1
32	40086679	WIPER_STOPPER_RUBBER		*		1
33	WP0661016SP	WASHER		*		1
34	WP0651001SC	WASHER		*		1
35	40086716	FELT_A		*		1
36	22955504	WIPER COVER		*		1
37	SM4051055SP	SCREW				1

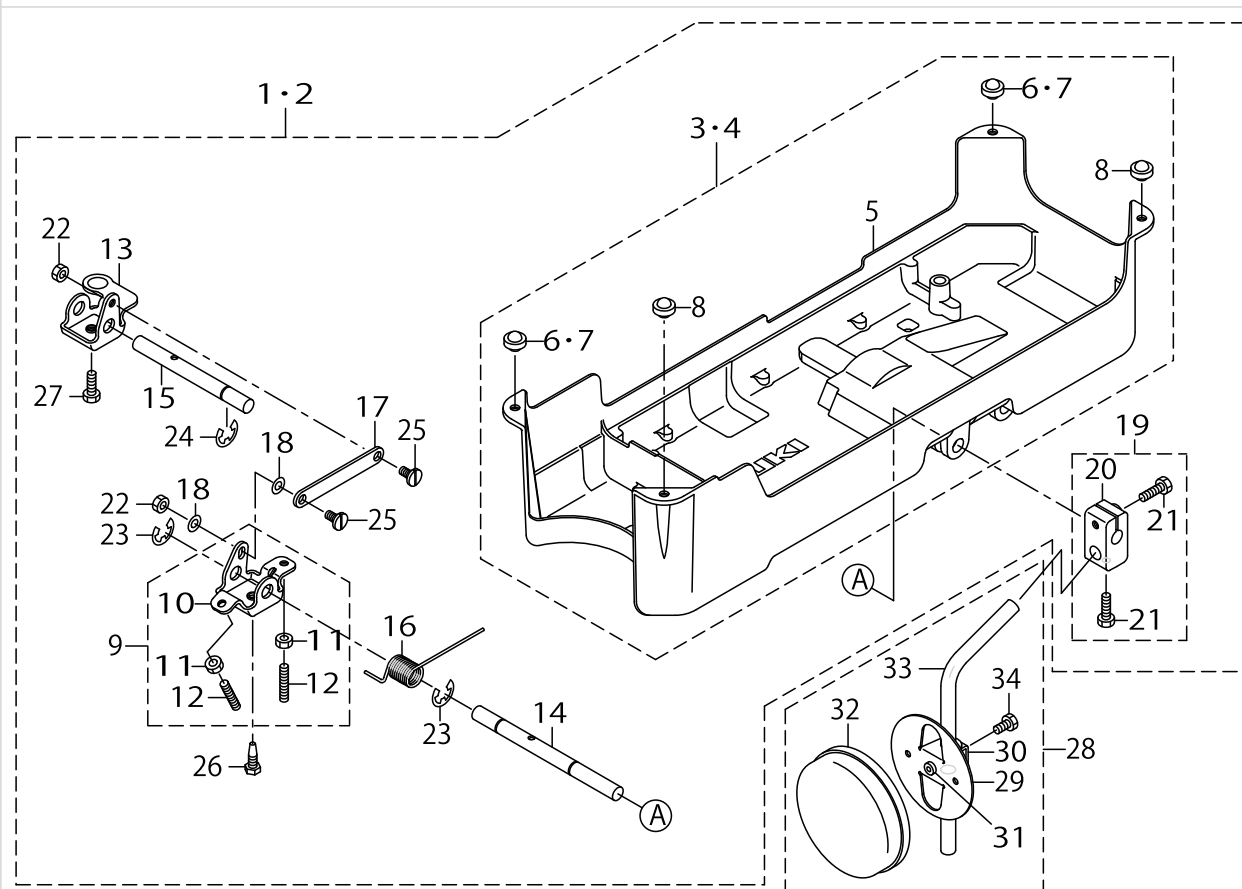
THREAD STAND COMPONENTS



THREAD STAND COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40108402	THRED_STAND_B				1
2	40085786	SPOOL REST ARM (LOWER)		*		1
3	40085787	SPOOL REST ARM (UPPER)		*		1
4	40085788	SPOOL REST		*		2
5	40085789	SPOOL REST CUSHION		*		2
6	40085790	SPOOL PIN		*		2
7	40085791	SPOOL RETAINER		*		2
8	40085794	THREAD GUIDE		*		2
9	40085795	THREAD GUIDE BUSHING		*		2
10	40096326	SPOOL REST ARM LOWER SCREW		*		1
11	NM6050001SE	NUT M5		*		2
12	40096327	SPOOL REST ARM UPPER SCREW		*		1
13	NM6050001SE	NUT M5		*		2
14	WS0510002KN	SPRING WASHER M5		*		2
15	WP0531001SC	WASHER M5		*		2
16	40108401	THREAD_STAND_A				1
17	40085784	SPOOL REST ROD LOWER		*		1
18	40085785	SPOOL REST ROD UPPER		*		1
19	40085792	SPOOL REST ROD JOINT		*		1
20	40085793	SPOOL REST ROD RUBBER CAP		*		1
21	40096325	SPOOL REST ROD NUT		*		1
22	WP1612616SE	WASHER 16X30X2.6		*		2
23	40085796	SPOOL REST ROD RUBBER CUSHION		*		2
24	SM4051405SE	SCREW M5 L=14		*		2
25	NM6050001SE	NUT M5		*		2

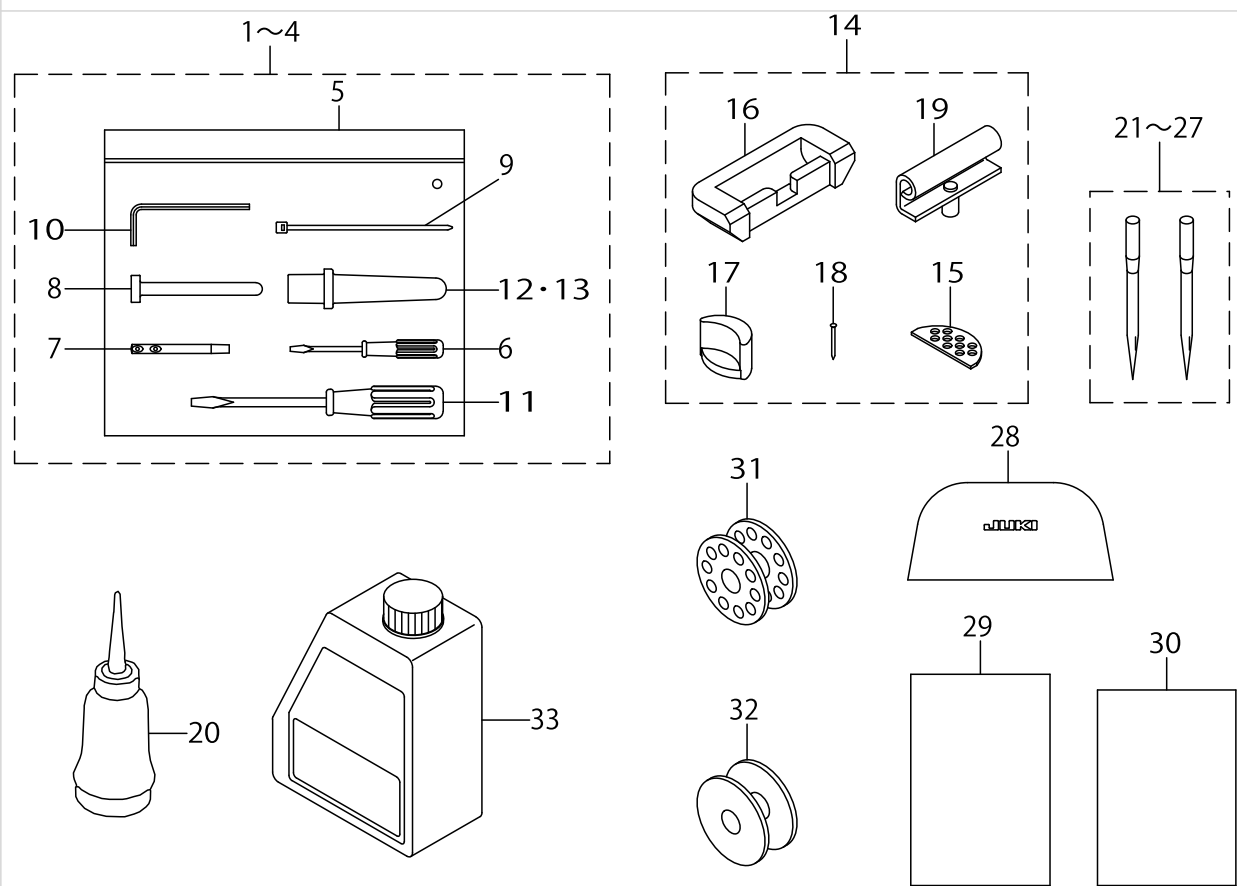
UNDER COVER COMPONENTS



UNDER COVER COMPONENTS

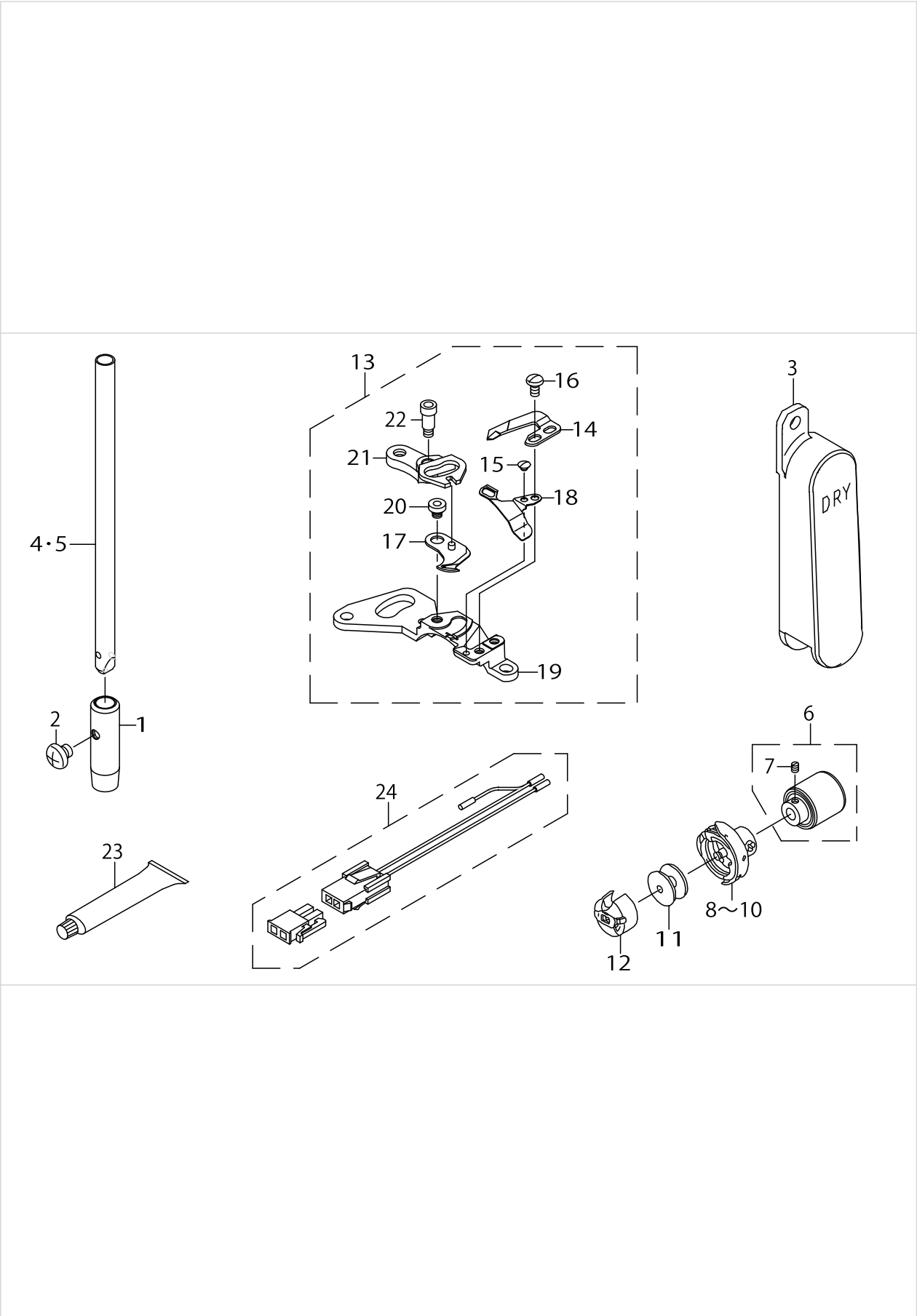
No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40089665	UNDER COVER AH ASM.	FOR DDL-9000B-SH			1
2	40062321	UNDER COVER A ASM.	EXCEPT DDL-9000B-SH			1
3	40089671	UNDER COVER BH ASM.	FOR DDL-9000B-SH	*		1
4	40062323	UNDER COVER B ASM.	EXCEPT DDL-9000B-SH	*		1
5	23639008	UNDER COVER		*		1
6	22932008	RUBBER CUSHION	FOR DDL-9000B-SH	*		2
7	B1116210D00	FRAME SUPPORT RUBBER	EXCEPT DDL-9000B-SH	*		2
8	B1116210D00	FRAME SUPPORT RUBBER		*		2
9	23639156	BRACKET ASM.		*		1
10	23639107	BRACKET		*		1
11	NM6060001SE	NUT M6		*		2
12	SM8063012TR	SCREW M6 L=30		*		2
13	23639206	CONNECTING ROT		*		1
14	23639305	KNEE PRESS ROD		*		1
15	23639404	SHAFT		*		1
16	23639503	SPRING		*		1
17	23639602	CONNECTING ROD		*		1
18	WP0650876SD	WASHER 6.5X13X0.8		*		2
19	22932453	BRACKET ASM.		*		1
20	22932404	BRACKET		*		1
21	SM9062053SR	SCREW M6 L=20		*		2
22	NS6150310SP	NUT 15/64-28		*		2
23	RE1000000K0	E-RING 10		*		2
24	RE1000000K0	E-RING 10		*		1
25	SD0720331SP	HINGE SCREW D=7.24 H=3.3		*		2
26	SM9061853SR	SCREW M6 L=17.5		*		1
27	SM9061853SR	SCREW M6 L=17.5		*		1
28	22934251	KNEE PAD PLATE ASM.				1
29	22934202	KNEE PAD PLATE		*		1
30	22934301	KNEE PAD PLATE SUPPORT		*		1
31	22934400	KNEE PAD PLATE RUBBER		*		1
32	22934509	KNEE PAD PLATE COVER		*		1
33	22934608	KNEE PAD UPRIGHT SHAFT		*		1
34	SM9061203SE	SCREW M6 L=12		*		1

ACCESSORIE PART COMPONENTS



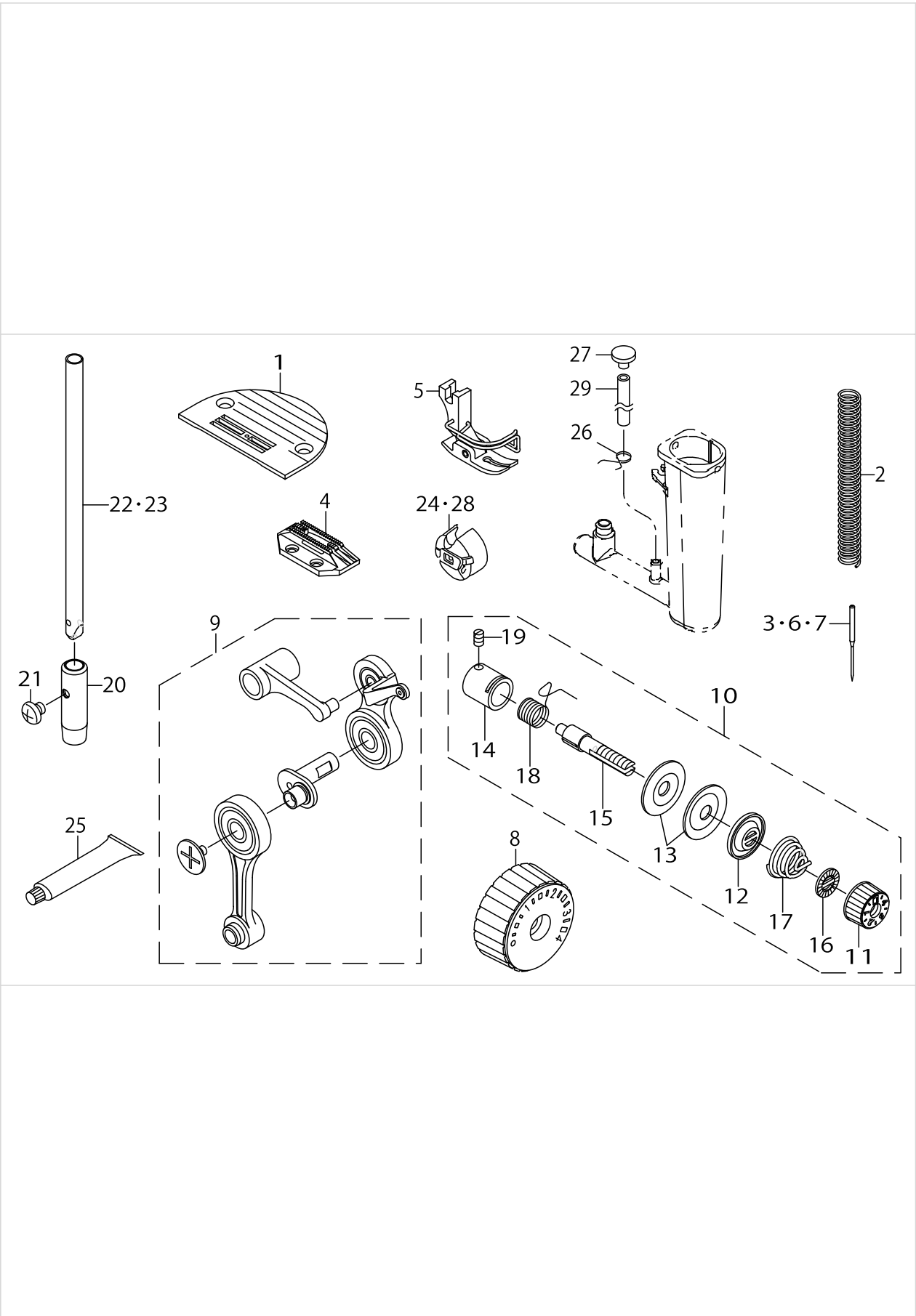
ACCESSORIE PART COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40089663	ACCESSORIE BAG ASM.	EXCEPT TYPE AK			1
2	40091140	ACCESSORIE BAG AK ASM.	TYPE AK			1
3	40099736	ACCESSORIE BAG ASM. 2	FOR CHINA (EXCEPT TYPE AK)			1
4	40099737	ACCESSORIE BAG AK ASM. 2	FOR CHINA (TYPE AK)			1
5	22932800	ACCESSORIE BAG		*		1
6	22933204	SCREW DRIVER (SMALL)	EXCEPT CHINA	*		1
7	22502504	THREAD GUIDE BAR		*		1
8	23639701	KNEE LIFTER PRESSER ROD		*		1
9	EA9500B0100	CABLE BAND		*		1
10	40055591	HEXAGONAL WRENCH KYE		*		1
11	22933105	SCREW DRIVER (MIDDLE)	EXCEPT CHINA	*		1
12	22931604	FRAME SUPPORT BAR	EXCEPT TYPE AK	*		1
13	40024081	HEAD SUPPORT ROD	TYPE AK	*		1
14	22958052	RUBBER HINGE ASM.				1
15	22926505	WASHER		*		2
16	22926000	RUBBER CUSHION		*		2
17	22958003	FRAME BUBBER CUSHION		*		2
18	22926208	NAIL		*		8
19	22926356	HINGE COMPL.		*		2
20	B91210120A0	OILER ASM.				1
21	MDB100B1100	NEEDLE DBX1 #11	VARIOUS NOS.FOR DESTINATIONS			1
22	MDB100B0900	NEEDLE DBX1 #9	VARIOUS NOS.FOR DESTINATIONS			1
23	MDB100B2100	NEEDLE DBX1 #21	VARIOUS NOS.FOR DESTINATIONS			1
24	MDB100B1400	NEEDLE DBX1 #14	VARIOUS NOS.FOR DESTINATIONS			1
25	MC200501300	NEEDLE 134 NM130	VARIOUS NOS.FOR DESTINATIONS			1
26	MC200500650	NEEDLE 134 NM65	VARIOUS NOS.FOR DESTINATIONS			1
27	MC200500750	NEEDLE 134 NM75	VARIOUS NOS.FOR DESTINATIONS			1
28	40135803	HEAD COVER				1
29	40089323	DDL-9000B SETUP DOCUMENT	EXCEPT CHINA			1
30	CM600100201	WEEE INFORMATION SHEET	VARIOUS NOS.FOR DESTINATIONS			1
31	B9117012000	BOBBIN	VARIOUS NOS.FOR DESTINATIONS			1
32	22964001	BOBBIN A	VARIOUS NOS.FOR DESTINATIONS			1
33	40102087	JUKI_MACHINE_OIL_7	EXCEPT CHINA			1



EXCLUSIVE PARTS DDL-9000B DS

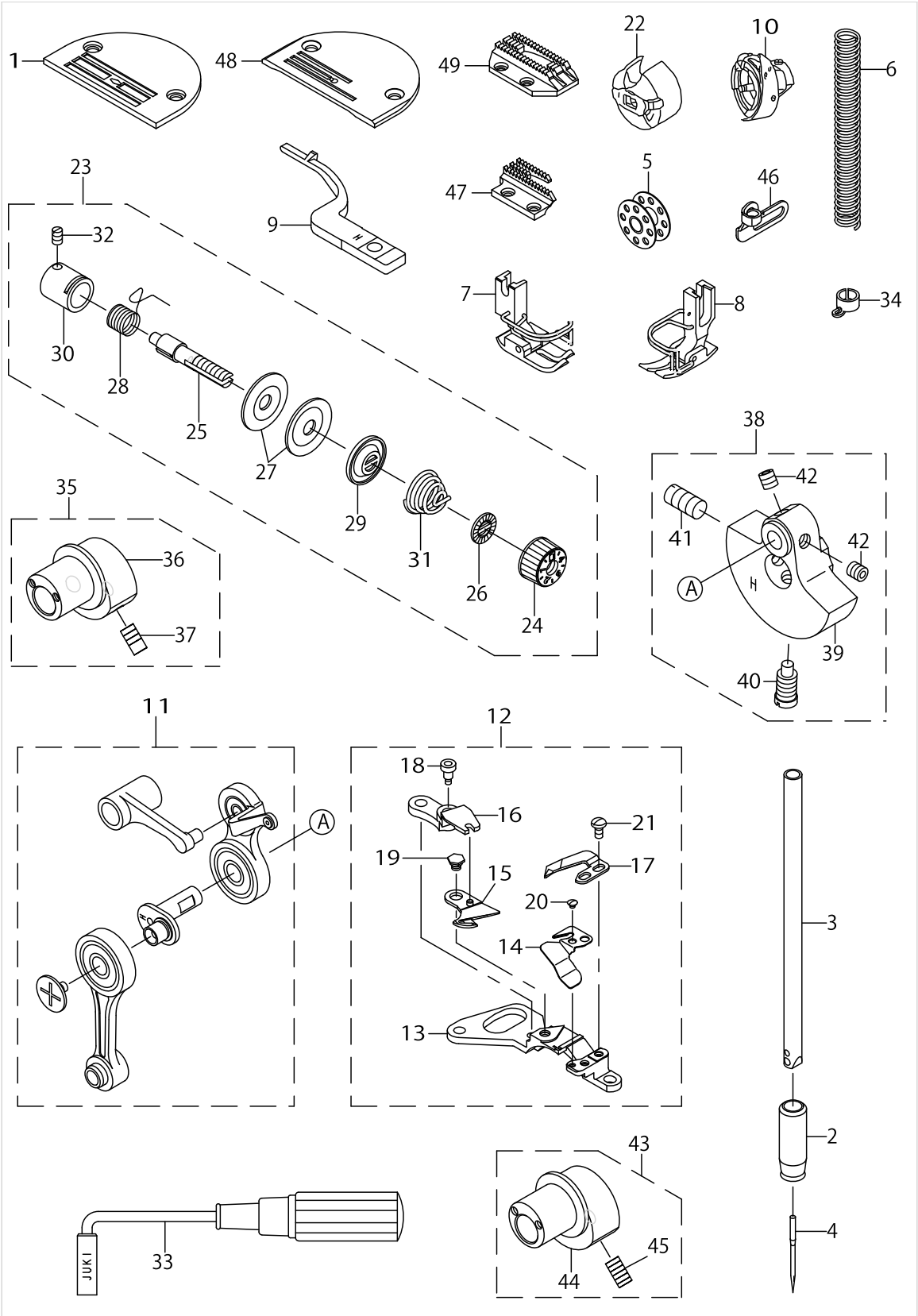
No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40086605	NEEDLE_BAR_LOWER_METAL_MD				1
2	SM4050501SC	SCREW M5X0.8 L=5				1
3	40037146	FLOATER SIGHT WINDOW D				1
4	40086604	NEEDLE_BAR_D_(B)	FOR DDL-9000B-DS BB			1
5	40086602	NEEDLE_BAR_D_(A)	FOR DDL-9000B-DS AA,EE,GG			1
6	40089274	HOOK_SHAFT_FRONT_BEARING_COMPL.				1
7	SS6110420TP	SCREW 11/64-40 L=4.8		*		2
8	22890404	RP HOOK C	FOR DDL-9000B-DS BB		☆	1
9	22890206	RP HOOK	FOR DDL-9000B-DS EE,GG		☆	1
10	22890305	RP HOOK S	FOR DDL-9000B-DS AA		☆	1
11	22964001	BOBBIN			☆	1
12	22896252	BOBBIN CASE ASM.			☆	1
13	40050586	KNIFE UNIT D				1
14	22895908	COUNTER KNIFE		*	☆	1
15	SS2060210SP	SCREW 3/32-56 L=2.3		*		1
16	SS4080620TP	SCREW 1/8-44 L=6		*		2
17	11040052	MOVING KNIFE ASM.		*	☆	1
18	40050588	THREAD GUIDE FOR KNIFE D		*	☆	1
19	22947907	KNIFE MOUNTING BASE		*		1
20	11040409	MOVING KNIFE HINGE SCREW		*		1
21	22896005	FORKED BASE FOR KNIFE		*		1
22	SD0460703TP	HINGE SCREW D=4.6 H=7		*		1
23	40006323	JUKI GREASE A TUBE	FOR OPTIONAL PARTS			1
24	40050581	JOINT_CABLE_ASM.				1



EXCLUSIVE PARTS DDL-9000B MS,MA

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	11001906	THROAT PLATE K	FOR DDL-9000B-MA EE			1
2	11162104	SPRING	FOR DDL-9000B-MA			1
3	MDB100B1100	NEEDLE DBX1 #11	FOR DDL-9000B-MA GG		☆	1
4	D1613155W00	FEED DOG W	FOR DDL-9000B-MA EE			1
5	D1524555DBB	PRESSER FOOT ASM.	FOR DDL-9000B-MA AA,BB,EE			1
6	MDB100B0900	NEEDLE DBX1 #9	FOR DDL-9000B-MA AA,EE		☆	1
7	MC200500650	NEEDLE 134 NM65	FOR DDL-9000B-MA BB		☆	1
8	40141843	REGULATOR PIN DIAL 4	FOR DDL-9000B-MA			1
9	40037439	THREAD TAKE UP COMP. A	FOR DDL-9000B-MA			1
10	40037479	THREAD TENSION DISK ASM. A	FOR DDL-9000B-MA			1
11	23626005	THREAD TENSION NUT		*		1
12	B3132552000	THREAD TENSION DISK PRESSER		*		1
13	B3126012000	THREAD TENSION DISK		*		2
14	40024845	TENSION POST SOCKET ASM.		*		1
15	B3115552000	TENSION POST		*		1
16	B3120125000	ROTATING STOPPER		*		1
17	D3129555D00	THREAD TENSION SPRING		*		1
18	D3128555D00	TAKE-UP SPRING		*	☆	1
19	SS8090670SP	SCREW 9/64-40 L=5.5		*		1
20	40086605	NEEDLE_BAR_LOWER_METAL_MD				1
21	SM4050501SC	SCREW M5X0.8 L=5				1
22	40086604	NEEDLE_BAR_D_(B)	FOR DDL-9000B-MS MA,BB			1
23	40086602	NEEDLE_BAR_D_(A)	FOR DDL-9000B-MS MA,AA,EE,GG			1
24	40000264	BOBBIN CASE ASM.	FOR DDL-9000B-MA			1
25	40006323	JUKI GREASE A TUBE	OPTIONAL PARTS			1
26	23629306	PIPE STOPPER A				1
27	40042086	CAP				1
28	11038759	BOBBIN CASE ASM.	FOR DDL-9000B-MS			1
29	23630007	TUBE				0.07

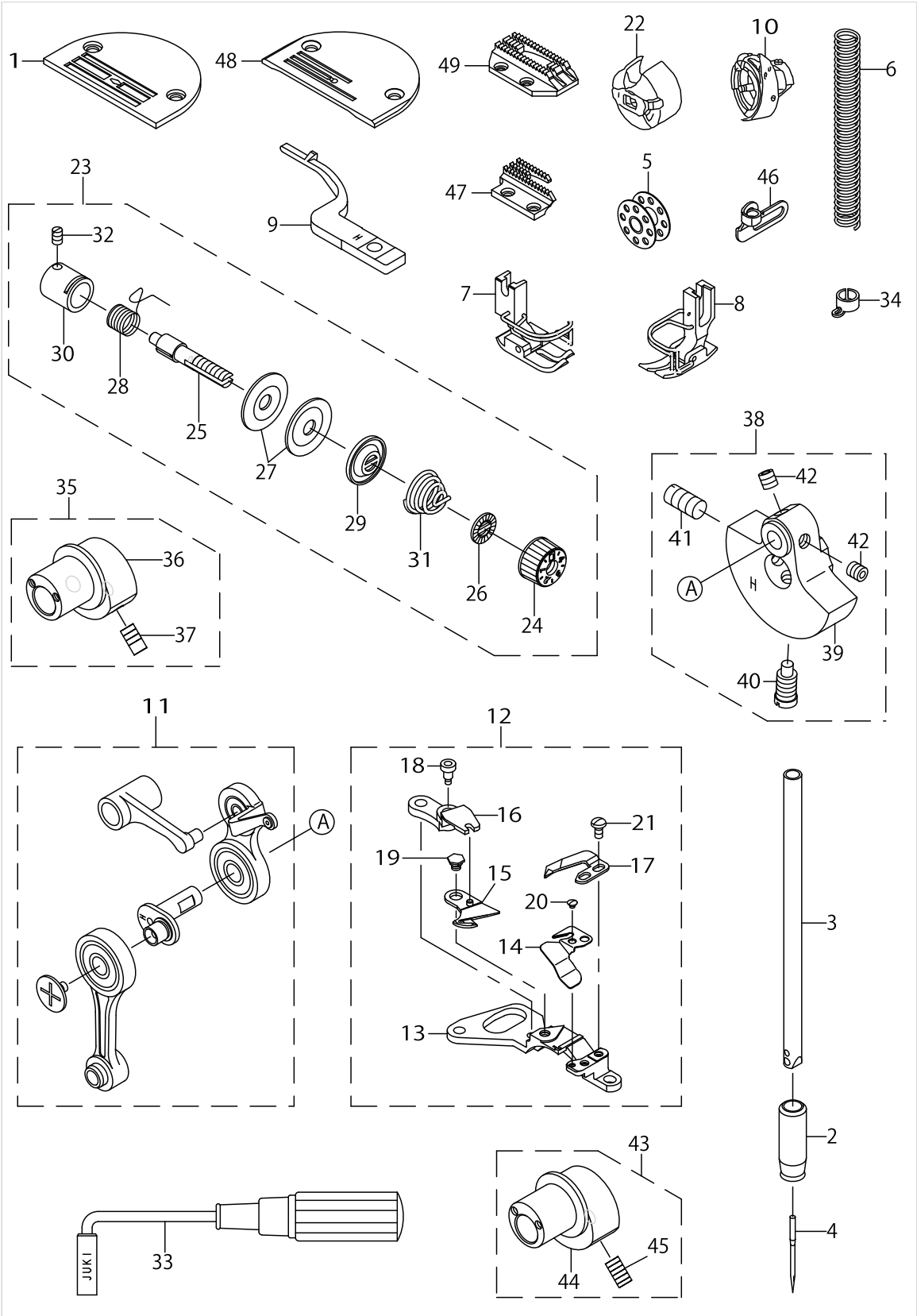
EXCLUSIVE PARTS DDL-9000B SH



EXCLUSIVE PARTS DDL-9000B SH

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40089605	THROAT_PLATE_J	FOR AA,BB,EE			1
2	40107708	NEEDLE_BAR_METAL_LOWER_H				1
3	40061767	NEEDLE BAR H				1
4	MDB100B2100	NEEDLE DBX1 #21	FOR AA,GG,EE		☆	1
5	B9117012000	BOBBIN				1
6	B1505552000A	PRESSER SPRING				1
7	D1524555EBL	PRESSER FOOT ASM.	FOR AA,BB,EE			1
8	40064839	PRESSER FOOT ASM.				1
9	40089610	INNER_HOOK HOLDER_H				1
10	11092251	LUBRICATING HOOK ASM.			☆	1
11	40055604	THREAD TAKE UP COMP. H				1
12	40050587	KNIFE UNIT H				1
13	11095502	KNIFE MOUNT BASE		*		1
14	40044190	THREAD_GUIDE_FOR_KNIFE H		*	☆	1
15	11409257	MOVING KNIFE J ASM.		*	☆	1
16	40009894	FORKED BASE FOR KNIFE		*		1
17	40050589	FIX KNIFE H		*	☆	1
18	SD0460703TP	HINGE SCREW D=4.6 H=7		*		1
19	SD0500131TP	HINGE SCREW D=5 H=1.25		*		1
20	SS2060210SP	SCREW 3/32-56 L=2.3		*		1
21	SS4080620TP	SCREW 1/8-44 L=6				2
22	40000264	BOBBIN CASE ASM.			☆	1
23	40037313	THREAD TENSION DISK ASM. H				1
24	23626005	THREAD TENSION NUT		*		1
25	B3115552000	TENSION POST		*		1
26	B3120125000	ROTATING STOPPER		*		1
27	B3126012000	THREAD TENSION DISK		*		2
28	B3128012000	TAKE-UP SPRING		*	☆	1
29	B3132552000	THREAD TENSION DISK PRESSER		*		1
30	40024845	TENSION POST SOCKET ASM.		*		1
31	B3114232000	THREAD TENSION SPRING		*		1
32	SS8090670SP	SCREW 9/64-40 L=5.5		*		1
33	J1063000000	WRENCH	OPTIONAL PARTS			1
34	40024124	NEEDLE BAR THREAD GUIDE				1
35	23619059	VERTICAL FEED CAM H ASM.				1
36	23619000	VERTICAL FEED CAM H		*		1
37	SS8151150TP	SCREW 15/64-28 L=10.5		*		2
38	40055058	ASSY COUNTER WEIGHT H				1
39	40053411	COUNTER WEIGHT H		*		1
40	40004171	COUNTER_WEIGHT_SCREW		*		1
41	SM8081652TP	SCREW M8 L=16		*		1
42	SM80606A2TP	SCREW M6 L=6		*		2
43	40069369	VERTICAL FEED CAM ASM. 2.0	OPTIONAL PARTS			1
44	40069370	VERTICAL FEED CAM 2.0		*		1
45	SS8151150TP	SCREW 15/64-28 L=10.5		*		2
46	40063697	ARM THREAD GUIDE A H				1
47	11062601	FEED DOG	FOR GG			1

EXCLUSIVE PARTS DDL-9000B SH



EXCLUSIVE PARTS DDL-9000B SH

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	11062007	THROAT PLATE A	FOR GG			1
49	11403003	FEED J	FOR AA,BB,EE			1

TABLE & STAND COMPONENTS

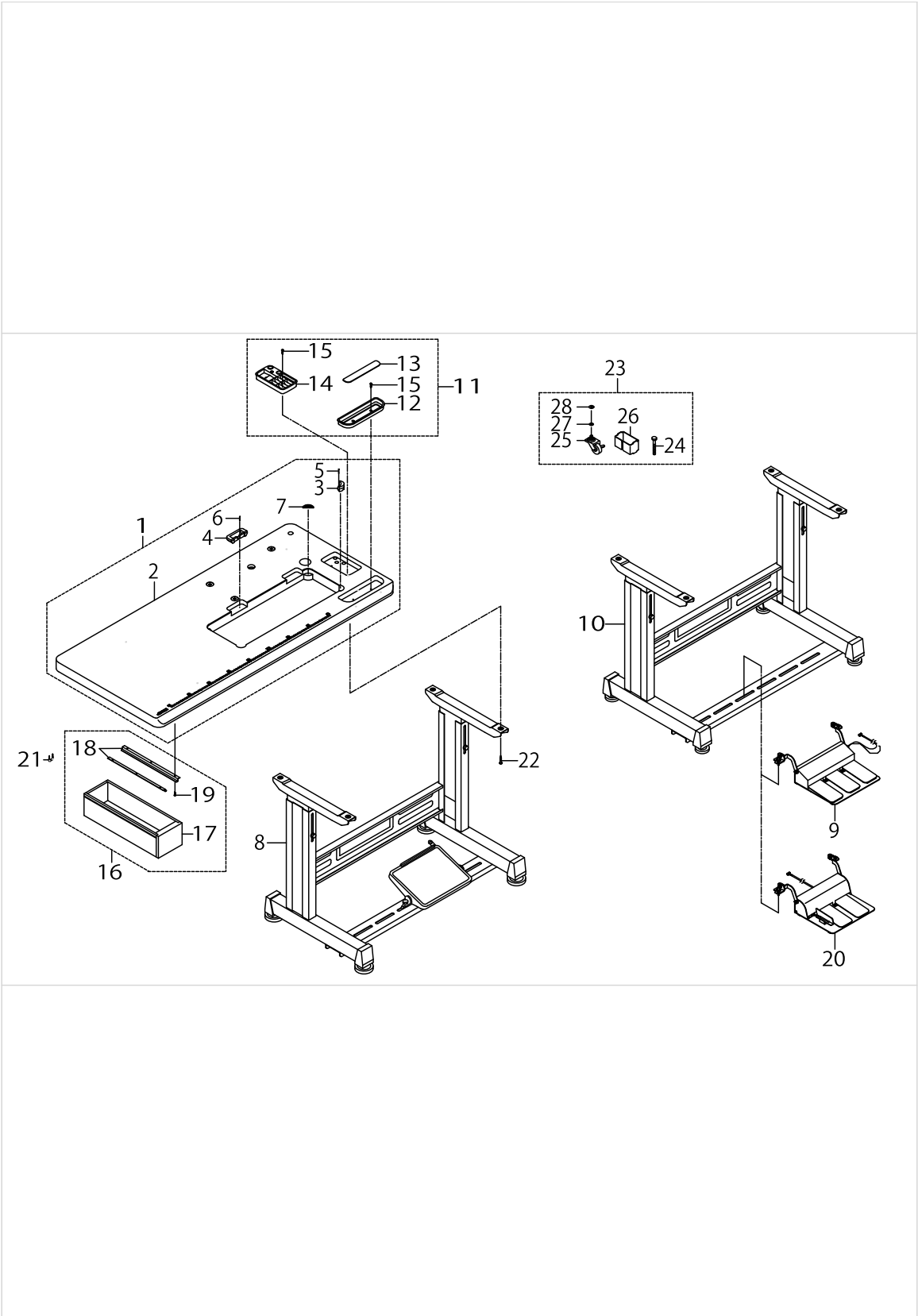
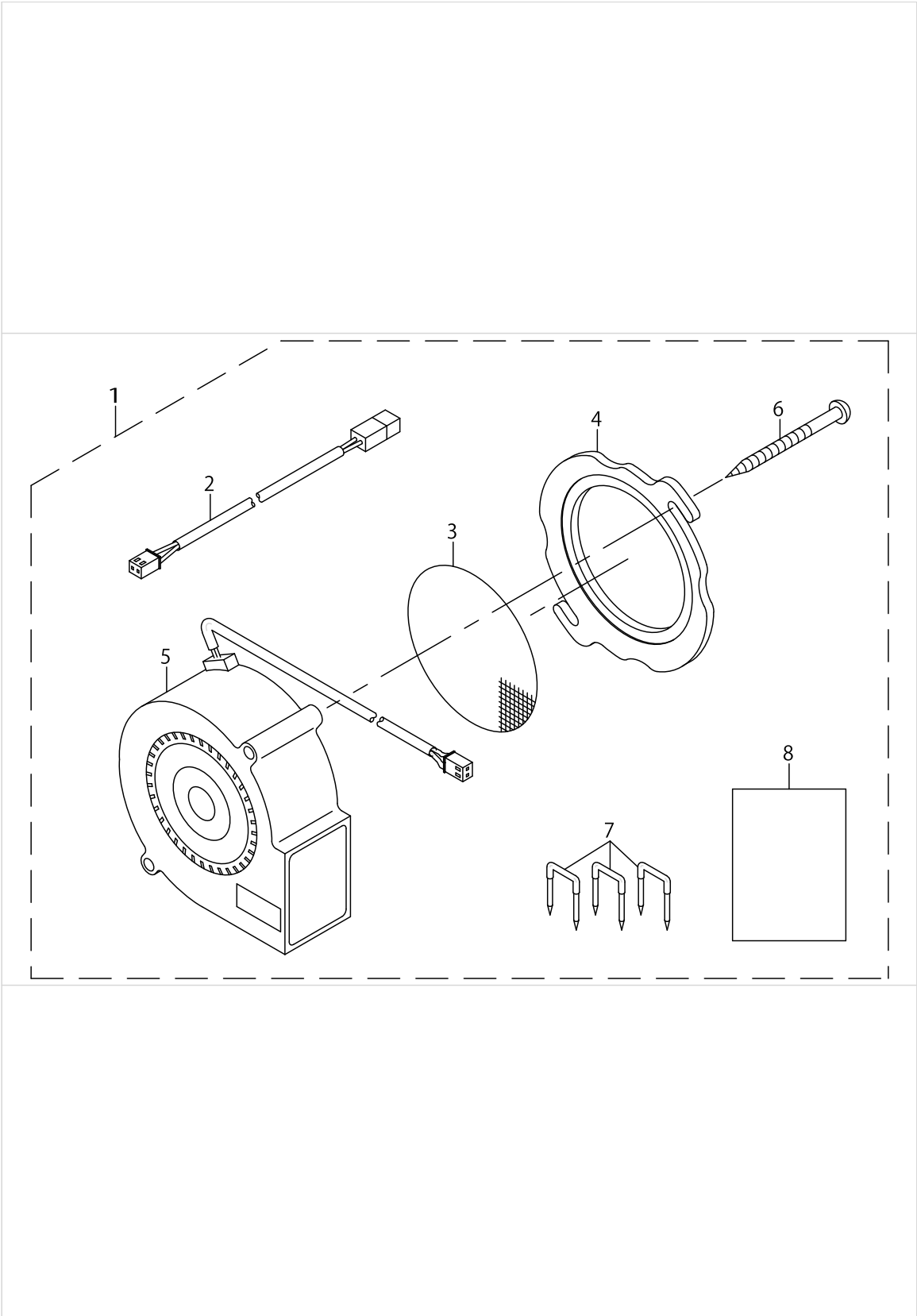


TABLE & STAND COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	23642259	TABLE ASM.				1
2	23642200	TABLE		*		1
3	11075900	RUBBER SPACER		*		2
4	11075801	RUBBER SPACER		*		2
5	B8210012000	CUSHION SET NAIL		*		4
6	B8210012000	CUSHION SET NAIL		*		4
7	D8226555E00	FRAME RUBBER CUSHION A		*		2
8	11157567	T LEG JUNCTION	FOR JT-D950			1
9	GPK700010A0	3-JOINT PEDAL 70	FOR JT-D95A,-D95B			1
10	11157559	T-STAND ASM.	FOR JT-D95A,-D95B			1
11	11155769	SMALL CASTINGS BOX B ASM.				1
12	11156007	CASE		*		1
13	11155801	CASE MAGNET		*		1
14	11155751	CASE ASM. B		*		1
15	SK3382001SC	WOOD SCREW D=3.8 L=20		*		4
16	11155157	DRAWER ASM.				1
17	11155108	DRAWER		*		1
18	11155207	DRAWER SUPPORT		*		2
19	SK3311600SE	WOOD SCREW D=3.1 L=16		*		6
20	GPK710010A0	2-PEDAL ASM. 71	FOR JT-D95A,-D95B			1
21	D8204555D00	DRAWER STOPPER				1
22	SK3513200SC	WOOD SCREW D=5.1 L=32				4
23	11159456	CASTER ASM.	OPTIONAL PARTS			1
24	SM9086523SE	HEXAGONAL BOLT		*		2
25	11159407	CASTER		*		4
26	11159506	STRUT AUXILIARY PLATE		*		2
27	WS0861410KR	SPRING WASHER 8.6X15X1.4		*		2
28	WP0871602SE	WASHER 8.7X18X1.6		*		2

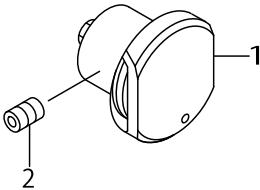
SPECIAL ORDER PART



SPECIAL ORDER PART

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40065571	ELECTRIC FAN HOOK COOLING DEVICE				1
2	40044065	FAN_RELAY_CABLE		*		1
3	40064805	FAN FILTER		*		1
4	40064806	FAN COOLING COVER		*		1
5	40065564	FAN MOTOR ASSY		*		1
6	SK3415001SE	SCREW D=4.1 L=50		*		2
7	MAO11532000	CORD STAPLE		*		3
8	40065572	HOKK COOLING DEVICE INSTRUCTION MANUAL		*		1

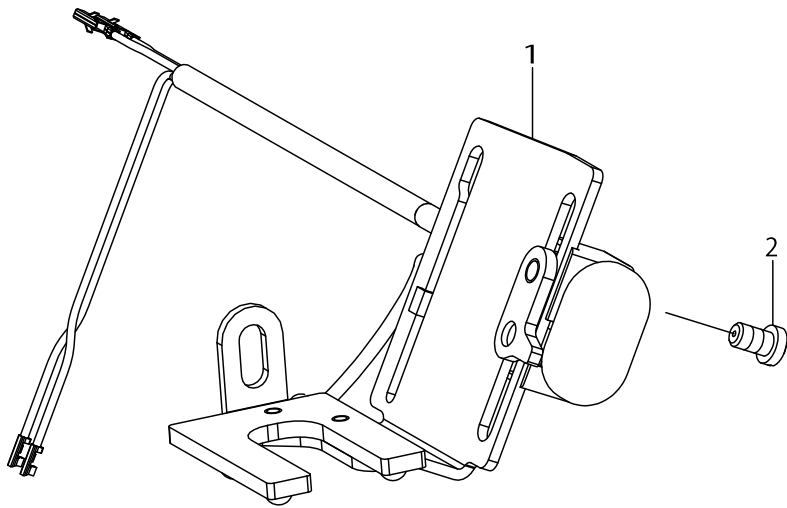
NEEDLE THREAD PRESSER COMPONENTS



NEEDLE THREAD PRESSER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40131641	THREAD CATCHER ASM.				1
2	SM8040612TP	SCREW M4 L=6				1

LED REVERSE FEED SWITCH COMPONENTS



LED REVERSE FEED SWITCH COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40163072	LED_BT_SWITCH_ASSY_921				1
2	SM4050655SP	SCREW M5 L=6				1

HOW TO MAKE USE OF THIS PARTS LIST

- 1.As to "#01" and "#02" refer to the "Note" given at the bottom of the respective pages.
- 2.Codes on the "Qty" column
 - Each numeral indicates the number of parts required.
 - "0.1" and "2.5" indicate the length (in meters) of the respective parts.
- 3.Parentheses mean that the corresponding part is a subpart that constructs an assembly part.
- 4.Dotted lines on the Figures indicate assembly parts.
- 5.As to the parts with marks of "☆"(Consumable parts)and "◎"(optional parts)on the respectie parts, it is recommended to prepare spares.

Sign	Place of destination
GG	China
BB	Europe
EE	Japan
AA	excludes China,Europe and Japan

1. リストページの# 0 1、# 0 2の印は、ページ下の"注記"の説明を参照下さい。
2. 数量欄の数字は、個数を表し、0. 1、2. 5等の数値は、長さ（単位メートル）を表します。
3. 数量欄の（ ）は、組部品を構成している子部品であることを意味します。
4. イラストページの-----枠は、組構成であることを意味します。
5. リストページの"☆"（消耗部品）、"◎"（オプション部品）の印が付いた部品は、
予備を準備しておくことをお勧めします。

記号	仕向地
GG	中国
BB	ヨーロッパ
EE	日本
AA	中国、ヨーロッパ、日本を除く

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11038650	20	68・69	11421401	24	49	22921407	6	27
11038759	20	67	11421500	22	20	22921506	4	53
11038759	46	24・28	11421708	22	39	22921506	6	28
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11040409	44	20	11497302	22	2	22921704	4	55
11043304	26	17	13170105	28	6	22921704	6	29
11062007	50	48	13171004	28	5	22921803	4	56
11062601	48	47	22502504	42	7	22925101	28	24
11075801	52	4	22609606	34	19	22926000	42	16
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11095502	48	13	22890404	44	8～10	22932008	40	6・7
11141355	20	68・69	22895908	44	14	22932404	40	20
11155108	52	17	22896005	44	21	22932453	40	19
11155157	52	16	22896252	44	12	22932800	42	5
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11155751	52	14	22901250	2	12・13	22933204	42	6
11155769	52	11	22901300	2	16・17	22934202	40	29
11155801	52	13	22901805	4	81	22934251	40	28
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11157567	52	8	22902753	2	12・13	22934509	40	32
11159407	52	25	22904106	18	23	22934608	40	33
11159456	52	23	22904155	18	22	22944508	2	21
11159506	52	26	22906309	8	9	22944508	12	34
11162104	46	2	22906408	8	30	22945414	4	62
11403003	50	49	22906457	8	29	22945604	4	63
11409257	48	15	22907406	12	15	22945703	4	65
11417615	4	94	22907802	12	22	22945802	4	66
11417714	20	85	22908008	12	8	22947907	44	19
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11419504	26	10	22910509	16	11	22951552	2	8
11419603	26	9	22911002	18	13	22952501	16	27
11419702	26	11	22911101	18	6	22955504	36	36
11419801	26	12	22916506	20	60	22955900	36	18
11419900	26	13	22916555	20	59	22956007	36	20
11420106	22	6	22920300	12	40	22956106	36	9
11420601	22	5	22920409	12	41	22956205	36	10
11420700	22	19	22920607	4	60	22956304	36	11
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NUMERICAL INDEX OF PARTS

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22958003	42	17	23626005	46	11	23642259	52	1
22958052	42	14	23626005	48	24	26260109	6	2
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